



HUTTIG IS NOW
WOODGRAIN



BEAUTY. STRENGTH. DURABILITY.

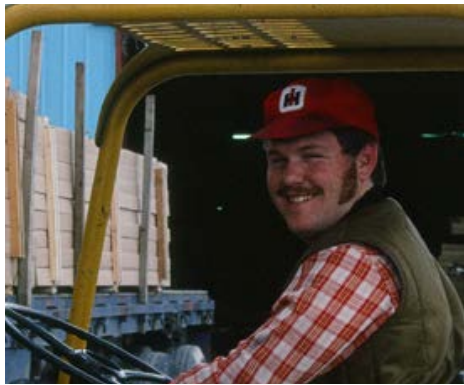
PHOENIX STOCK INTERIOR DOOR CATALOG



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WE MAKE MILLWORK EASY

It all began in 1954 when a long-haul truck driver in Utah named Merrill “Bud” Dame accepted sawmill equipment from a customer who owed him a significant amount of money. With no experience in the wood industry and only a high school education, Bud’s entrepreneurial spirit, resourcefulness, and drive led him to begin producing lumber and mouldings, planting the seeds of what would become Woodgrain: one of the largest millwork operations in the world, with locations all around the United States and Chile.

Today, Woodgrain proudly continues Bud’s legacy by remaining family-owned and operated, while making the highest quality wood building products with an unwavering focus on our customers. Woodgrain continues to grow and leverage its strength of being vertically integrated. Woodgrain consists of five divisions, allowing us to find the most efficient path through the supply chain to meet our partners’ unique needs. With the May 2022 acquisition of Huttig Building Products, Woodgrain is committed to offering a broad assortment of the most trusted building materials to our customers, while increasing our value-added services. By combining Woodgrain with Huttig’s 135 years of rich history and depth of knowledge, we are on a mission to make building easy by adding value in everything we do and connecting you to the most trusted specialty building products available. Our goal is to Make Building Easy!

FIND OUT MORE ABOUT US:



OUR VALUES

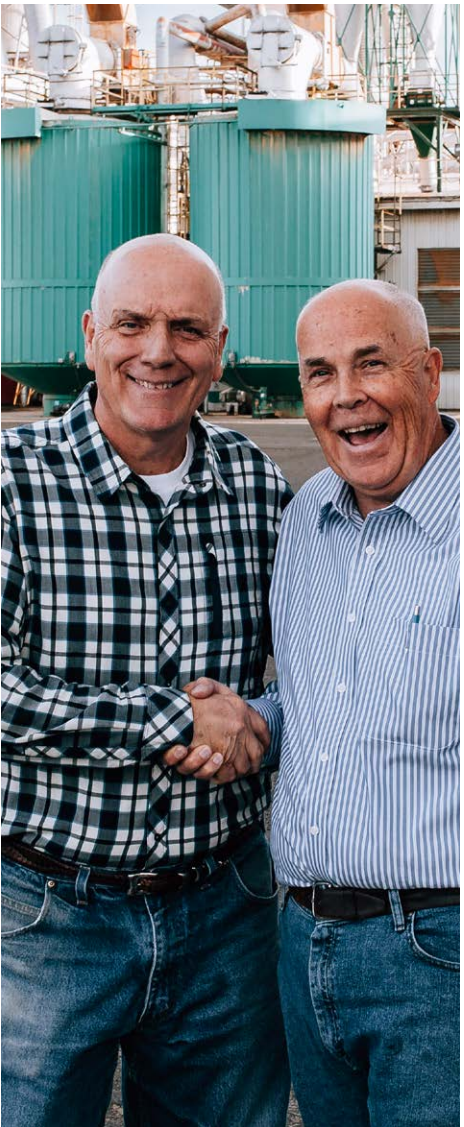
INTEGRITY. We hold ourselves to a high moral standard with virtue at our core. This standard continues to be the key driver of our success.

SERVANT LEADERSHIP. We aim to do what’s best for our company and the greater good. We are environmental stewards, using and reusing raw materials throughout our product offering.

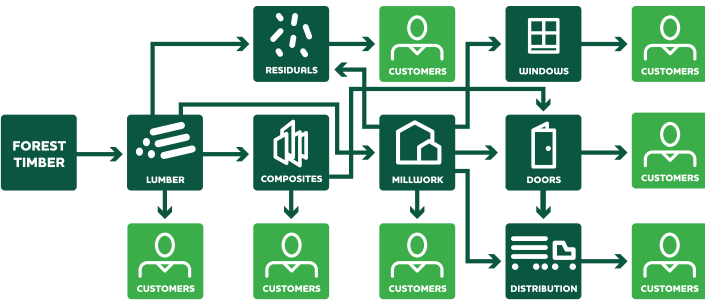
RESPECT FOR PEOPLE. After 60 years in business, we’re proud to be family-owned. We see our employees and customers as part of our family, and believe they should be treated with the same care and attention.

CONTINUOUS IMPROVEMENT. As our company grows, we continuously seek new ways to improve ourselves while delivering quality products. We provide the best selection at the lowest total cost of ownership.

EXCEEDING CUSTOMER EXPECTATIONS. The products we offer and people we serve are diverse, but our commitment to our customers is the same. From homeowners to pet owners to builders, we offer practical solutions that beautify homes. We aim to provide the best experience to every customer, every time.



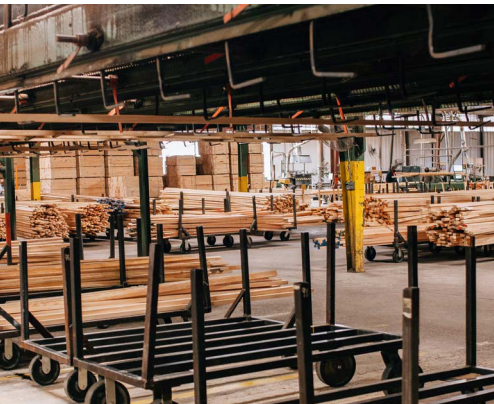
THE WOODGRAIN DIFFERENCE



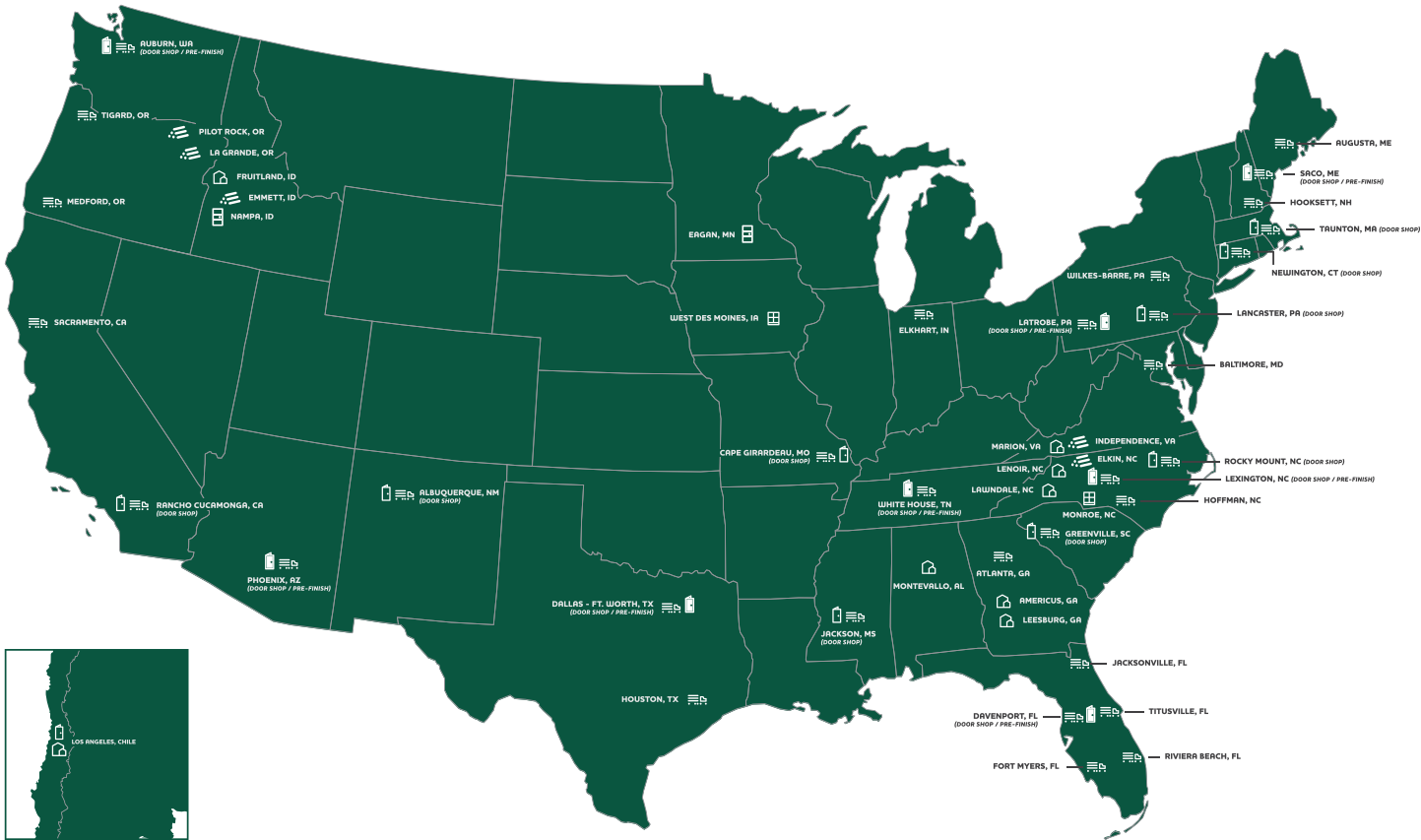
It all begins with our vertical integration. What does that mean? It means we own the supply chain, from the forest to your location. We manage the procurement of forest timber and from the processing of lumber to the facilities we use to manufacture final products, we own each step in the process, which ensures complete oversight of the quality of the wood we process. And because we own our trucks and distribution network, we provide our partners with just in time inventory, on time and complete.

It also means that sustainability is at the forefront of everything we do. Our raw material comes from sustainably managed forests. More than 99% of our wood fiber is used in some form—from composites to pellets, our manufacturing process residuals don't go to waste.

At Woodgrain, we are committed to delivering the best value to our customers through constant growth of our people, products, and processes.



WOODGRAIN LOCATIONS



LOCATIONS:

- DISTRIBUTION CENTER
- LUMBER DIVISION
- DOOR DIVISION
- DOOR SHOP
- DOOR SHOP/PRE-FINISH
- WINDOW DIVISION
- MILLWORK DIVISION

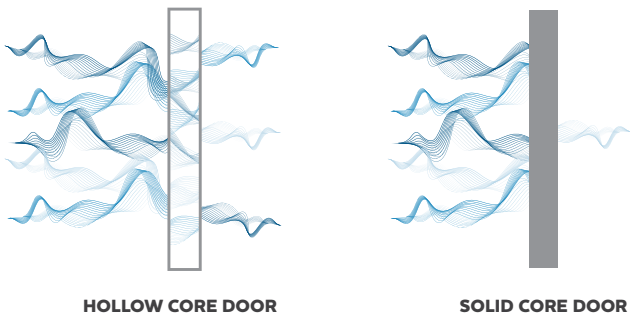


SOLID CORE DOORS

BETTER SOUNDPROOFING.
BETTER DURABILITY.
BETTER VALUE.

MAKE IT YOUR SANCTUARY

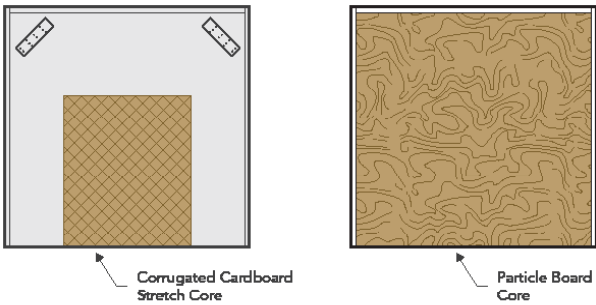
When noises compete against each other from different rooms, solid core doors are a great solution to help keep them separated and give you the sanctuary you need. Whether it's reducing distractions while in a virtual meeting or simply needing some peace and quiet, solid core doors are an excellent choice for home offices, bedrooms, bathrooms, and laundry rooms.



WHY SOLID CORE?

Solid core doors have a lot of the same benefits of solid wood doors, but at a better value. Because of their denser, thicker construction, solid core doors are better than hollow core doors at not only reducing sound, but also in providing you with a durable door that can better withstand the daily wear and tear of life.

-  Superior Sound Reduction
-  Durable for Decades
-  Dependable Security
-  Made in USA



SOLID CORE DOORS

MOLDED & FLUSH DOORS

/// MOLDED PANEL DOORS



1 PANEL SHAKER

1-3/8" HOLLOW CORE

2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

Primed



2 PANEL SHAKER

1-3/8" HOLLOW CORE

2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

Primed

/// MOLDED PANEL DOORS



2 PANEL ROUNDTOP

1-3/8" HOLLOW CORE

1/6 X 6/8 2/0 X 8/0
2/0 X 6/8 2/4 X 8/0
2/4 X 6/8 2/6 X 8/0
2/6 X 6/8 2/8 X 8/0
2/8 X 6/8 3/0 X 8/0
3/0 X 6/8

1-3/8" SOLID CORE

2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

Primed



2 PANEL SMOOTH

1-3/8" HOLLOW CORE

1/6 X 6/8 1/6 X 8/0
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
2/10 X 6/8 3/0 X 8/0
3/0 X 6/8

1-3/8" SOLID CORE

2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

Primed



3 PANEL EQUAL SHAKER

1-3/8" HOLLOW CORE

2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

Primed



/// MOLDED PANEL DOORS



2 PANEL PLANK
ROUNDTOP

1-3/8" HOLLOW CORE

1/6 X 6/8 2/0 X 8/0
2/0 X 6/8 2/4 X 8/0
2/4 X 6/8 2/6 X 8/0
2/6 X 6/8 2/8 X 8/0
2/8 X 6/8 3/0 X 8/0
3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0

Primed



2 PANEL ARCH
TEXTURED

1-3/8" HOLLOW CORE

2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8
3/0 X 6/8

Primed



/// MOLDED PANEL DOORS



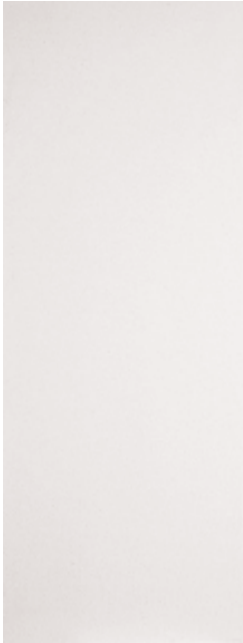
5 PANEL*
1-3/8" HOLLOW CORE
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
1-3/4" SOLID CORE 20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed

*8/0 doors will have 6 panels



6 PANEL TEXTURED
1-3/8" HOLLOW CORE
1/6 X 6/8 1/6 X 8/0
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
2/10 X 6/8 3/0 X 8/0
3/0 X 6/8
1-3/8" SOLID CORE
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
1-3/4" SOLID CORE 20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed

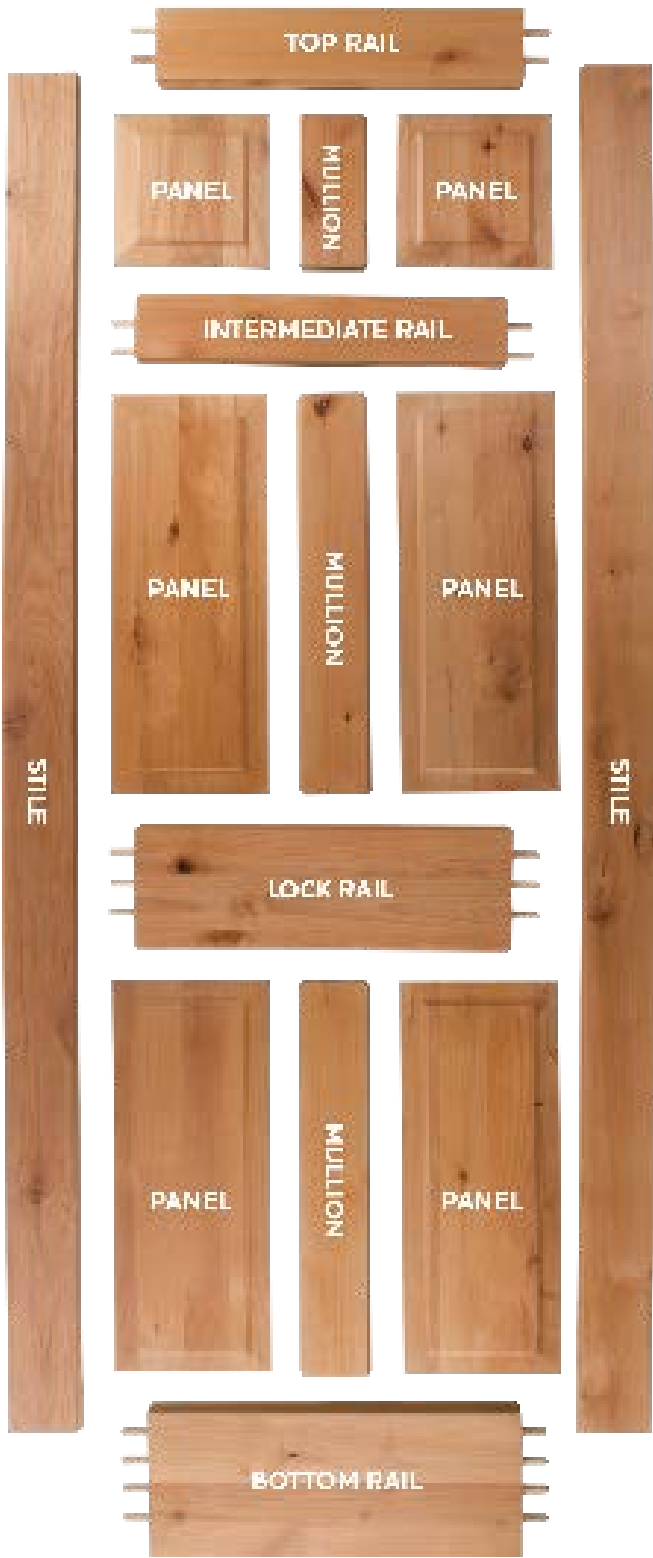
/// FLUSH DOORS



PRIMED MDF
1-3/8" HOLLOW CORE
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
1-3/4" SOLID CORE 20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed

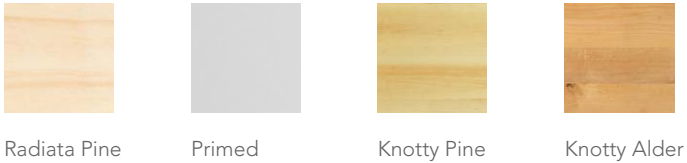


STILE & RAIL CONSTRUCTION

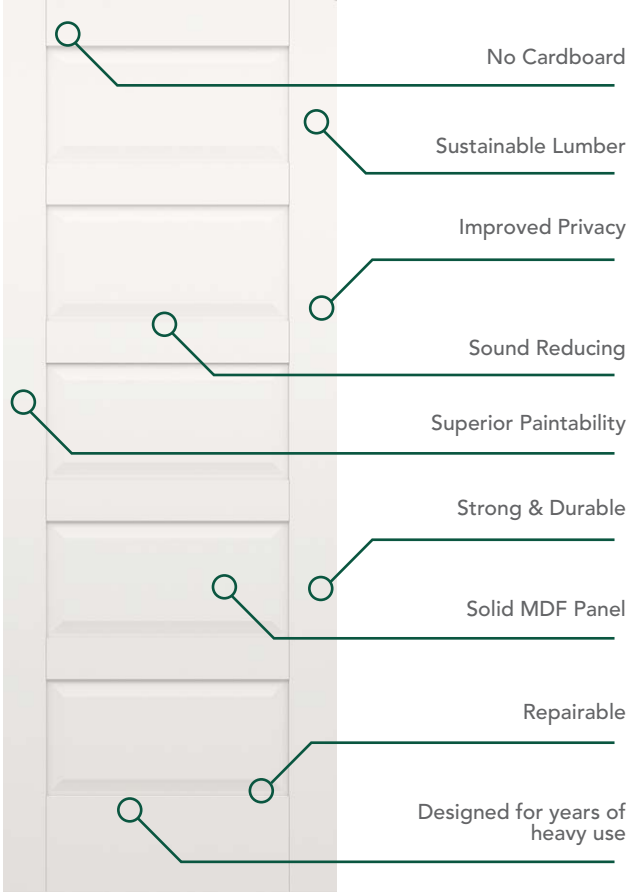
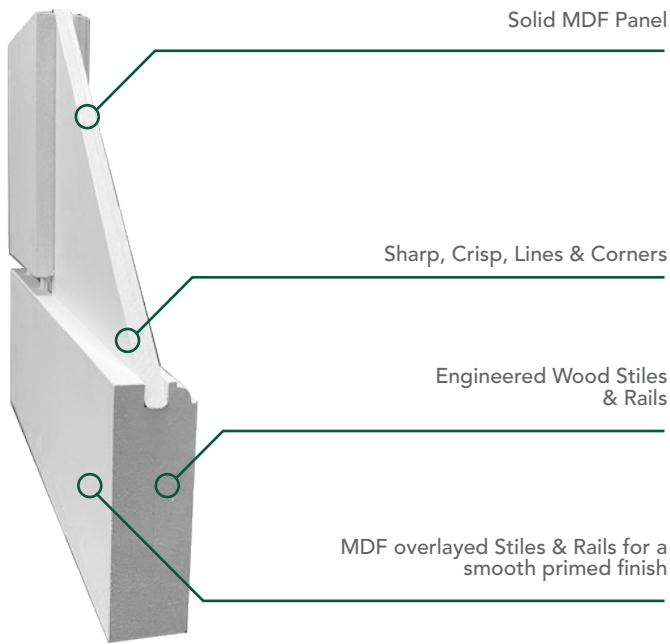


- TOP RAIL**
The uppermost rail of a stile and rail door.
- PANEL (FLAT)**
A door panel in which the perimeter does not contain a machined profile (panel raise). Constructed with veneer on the face and a composite core for a stained finish, or MDF for a painted finish.
- PANEL (RAISED)**
A door panel whose faces are raised above the perimeter and whose edges are shaped to fit into grooves in the stiles, rails and mullions. These panels are typically bladder pressed or rim banded for a stained finish or MDF for a painted finish.
- MULLION**
A vertical member used to separate panels. Also known as a "mull".
- INTERMEDIATE RAIL**
A rail, other than the top and bottom rail, used to separate panels, or to separate panels from glazing materials in a combination door. Also referred to as "cross rail".
- STILE**
The outermost vertical member of a stile and rail door.
- LOCK RAIL**
An intermediate rail located at approximately adjacent to the lock.
- BOTTOM RAIL**
The bottom rail of a stile and rail door.

SPECIES



STILE & RAIL CONSTRUCTION



WHY PRIMED STILE & RAIL?

/// FEATURES & BENEFITS

- Customizable Options
- Dependable Security
- Timeless Styles
- Sustainably Made
- Engineered Wood Components
- Superior Sound Reduction
- Durable for Decades

STILE & RAIL DOORS

/// 1-3/8” PRIMED STILE & RAIL



#4020
1 PANEL
SQUARE STICKING
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed



#4103
3 PANEL EQUAL
SQUARE STICKING
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed

/// 1-3/8” PRIMED STILE & RAIL



#620
1 LITE
CLEAR
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed



#620
1 LITE
MIRROR 2 SIDES
2/4 X 6/8 2/4 X 8/0
Primed



#4107
5 PANEL
SQUARE STICKING
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
20 MIN FIRE
2/8 X 6/8 3/0 X 8/0
Primed



/// 1-3/8” PRIMED STILE & RAIL



#620
1 LITE
FROSTED
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8
Primed



#652
1 LITE
PANTRY
2/0 X 6/8
2/4 X 6/8
Primed

/// 1-3/8” PINE STILE & RAIL



#802
2 PANEL ARCH
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Knotty Pine



#108
6 PANEL
1/6 X 6/8
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Radiata Pine



#625
10/12 LITE
CLEAR
2/6 X 6/8 2/6 X 8/0
3/0 X 6/8 3/0 X 8/0
Primed



/// 1-3/8” KNOTTY ALDER STILE & RAIL



#102
2 PANEL
1-3/8"
1/6 X 6/8 1/6 X 8/0
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
1-3/4"
2/6 X 6/8 1/6 X 8/0
2/8 X 6/8 2/0 X 8/0
3/0 X 6/8 2/4 X 8/0
 2/6 X 8/0
 2/8 X 8/0
 3/0 X 8/0
 3/6 X 8/0

20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Knotty Alder



#802
2 PANEL ARCH
1-3/8"
1/6 X 6/8 1/6 X 8/0
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
1-3/4"
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Knotty Alder



#802 PLK
2 PANEL ARCH PLANK
1-3/8"
1/6 X 6/8 1/6 X 8/0
2/0 X 6/8 2/0 X 8/0
2/4 X 6/8 2/4 X 8/0
2/6 X 6/8 2/6 X 8/0
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
1-3/4"
3/0 X 6/8 3/0 X 8/0
20 MIN FIRE
2/8 X 6/8 2/8 X 8/0
3/0 X 6/8 3/0 X 8/0
Knotty Alder



#6620
1 LITE LOWE 6620
1-3/4"
3/0 X 6/8 3/0 X 8/0
Douglas Fir & Knotty Alder



ROUGH OPENING GUIDE

	CONFIGURATION	SIZE	6-8 UNIT	7-0 UNIT	8-0 UNIT
1 PANEL - FUNCTIONING	SINGLE DOOR	1' 0"	14-1/2" X 82-1/2"	14-1/2" X 86-1/2"	14-1/2" X 98-1/2"
	SINGLE DOOR	1' 2"	16-1/2" X 82-1/2"	16-1/2" X 86-1/2"	16-1/2" X 98-1/2"
	SINGLE DOOR	1' 3"	17-1/2" X 82-1/2"	17-1/2" X 86-1/2"	17-1/2" X 98-1/2"
	SINGLE DOOR	1' 4"	18-1/2" X 82-1/2"	18-1/2" X 86-1/2"	18-1/2" X 98-1/2"
	SINGLE DOOR	1' 6"	20-1/2" X 82-1/2"	20-1/2" X 86-1/2"	20-1/2" X 98-1/2"
	SINGLE DOOR	1' 8"	22-1/2" X 82-1/2"	22-1/2" X 86-1/2"	22-1/2" X 98-1/2"
	SINGLE DOOR	1' 10"	24-1/2" X 82-1/2"	24-1/2" X 86-1/2"	24-1/2" X 98-1/2"
	SINGLE DOOR	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	SINGLE DOOR	2' 4"	30-1/2" X 82-1/2"	30-1/2" X 86-1/2"	30-1/2" X 98-1/2"
	SINGLE DOOR	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	SINGLE DOOR	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	SINGLE DOOR	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ BALL CATCH	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 0"	50-1/2" X 82-1/2"	50-1/2" X 86-1/2"	50-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 8"	58-1/2" X 82-1/2"	58-1/2" X 86-1/2"	58-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 0"	62-1/2" X 82-1/2"	62-1/2" X 86-1/2"	62-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 4"	66-1/2" X 82-1/2"	66-1/2" X 86-1/2"	66-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	6' 0"	74-1/2" X 82-1/2"	74-1/2" X 86-1/2"	74-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ ASTRAGAL	2' 0"	27-1/4" X 82-1/2"	27-1/4" X 86-1/2"	27-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 6"	33-1/4" X 82-1/2"	33-1/4" X 86-1/2"	33-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 8"	35-1/4" X 82-1/2"	35-1/4" X 86-1/2"	35-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	3' 0"	39-1/4" X 82-1/2"	39-1/4" X 86-1/2"	39-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 0"	51-1/4" X 82-1/2"	51-1/4" X 86-1/2"	51-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 8"	59-1/4" X 82-1/2"	59-1/4" X 86-1/2"	59-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 0"	63-1/4" X 82-1/2"	63-1/4" X 86-1/2"	63-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 4"	67-1/4" X 82-1/2"	67-1/4" X 86-1/2"	67-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	6' 0"	75-1/4" X 82-1/2"	75-1/4" X 86-1/2"	75-1/4" X 98-1/2"

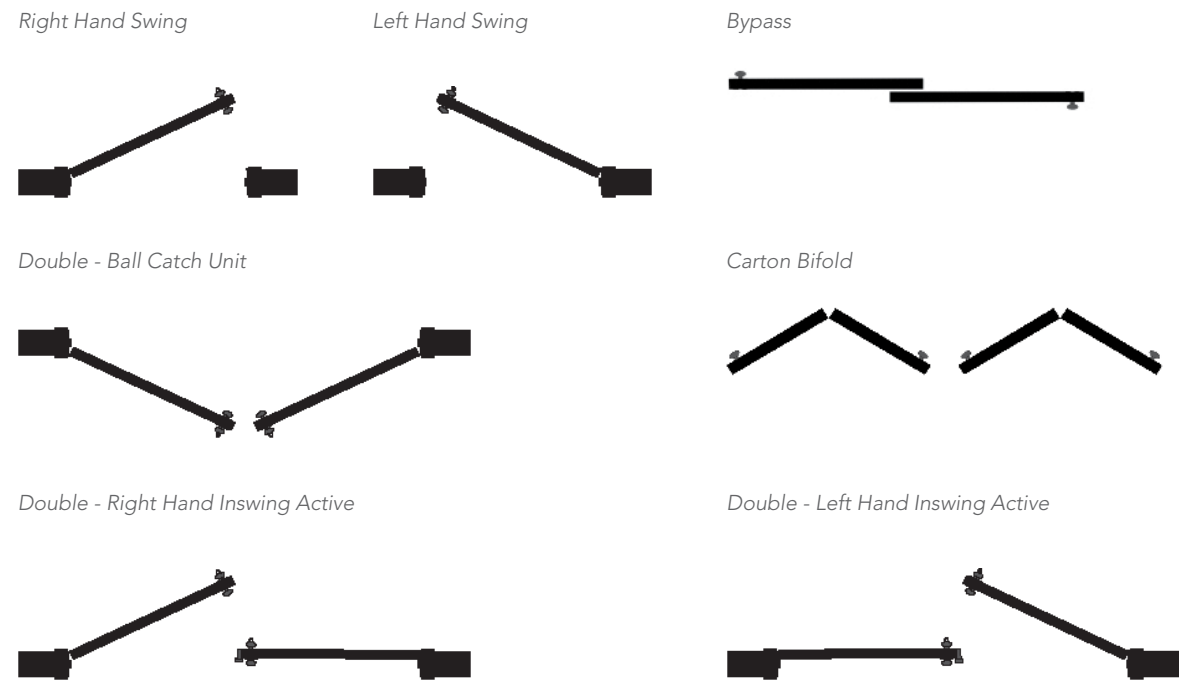
BYPASS FINISHED OPENING

Standard Hardware - Subtract 1" from Width and Add 1-3/4" to Height | 4/0 x 6/8 = 3/11 x 6/9-3/4"

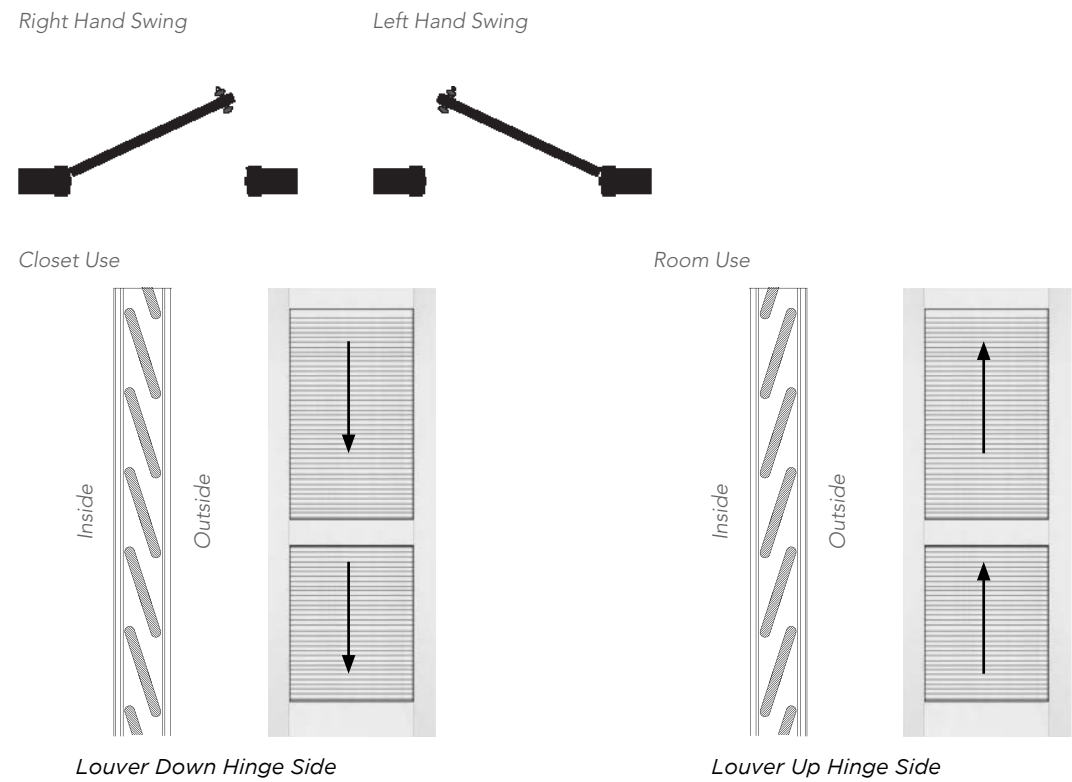
Heavy Duty Hardware - Subtract 1" from Width and Add 2-3/8" to Height | 4/0 x 6/8 = 3/11 x 6/10-3/8"

HANDING GUIDE

HANDING - STANDARD

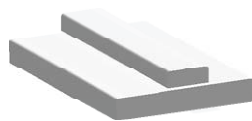


HANDING - LOUVER



UNIT OPTIONS

/// JAMB OPTIONS



Flat Jamb (WM887)



Single Rabbit

Images are for reference only. Not to actual scale.

/// CASING OPTIONS



366



366W



WM473

Images are for reference only. Not to actual scale.

/// HINGE COLOR



Dull Brass



Bright Brass



Satin Nickel



Dull Chrome



Polished Chrome



Flat Black



Colonial Bronze



Primed

STILE & RAIL FINISHING INSTRUCTIONS

Understand and enjoy your millwork product for what it is...wood. Being produced by nature, all species of wood have naturally occurring characteristics and variation in color, grain and texture. Some species of wood tend to be especially challenging to achieve consistency in appearance in the finishing process. Successfully finishing product is highly dependent on finishing technique, quality of coatings and preparing product to be finished. Appearance of field-finished product is the responsibility of the finisher.

- 1. PREPARE YOUR DOOR BEFORE FINISHING.** All doors need to be thoroughly and uniformly sanded before any coating is applied. Use sandpaper grit that will effectively clean and smooth surfaces without polishing the wood. This includes all faces of the door, panel details, and sticking profiles. Any residue from handling including dirt, fingerprints, human oils, water marks, and glue must be removed. Also any any handling marks and cross-grain sanding or factory spot sanding marks must be removed prior to coating. After sanding, clean doors thoroughly with vacuum cleaner with a soft duster attachment and soft cloth to remove all dust or foreign materials. Do not use compressed air to blow off wood doors as moisture (condensation) in air lines and tank, along with oil will cause spotting.
- 2. PRE-STAIN CONDITIONER OR SANDING SEALER.** Required for all species, and especially for maple, poplar and pine. Use method recommended by the stain supplier.
- 3. APPLY STAIN.** Use a quality to achieve desirable results. Inexpensive stains with high filler content will be difficult to work with and will not produce an attractive finish. Follow recommendations supplied by coating manufacturer.
- 4. SEAL / SAND / TOPCOAT.** Use a quality sealer applied uniformly. Lightly sand between seal and topcoats. Uniformly apply a quality topcoat. Follow coating manufacturer instructions.

All-in-one stain/seal/topcoats are not recommended.

Doors must be finished on all 6 sides for manufacturer warranty to apply.

Do not continue the finishing process if appearance does not meet expectation.



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