



## Woodgrain Select®

A high performance particleboard with a finer core, fewer voids, and tighter finish. Does what other particleboard can't do. Engineered for interior use only.

**Description:** An engineered composite panel wood product made from 100% recycled Ponderosa pine and associated species of western wood particles formed and bonded with an interior resin.

**Specification conformance:** Physical and Mechanical Properties are averages of all thicknesses from normal product runs.

Thickness Range: 3/8" through 1" or 9 mm through 25 mm

## Woodgrain Particleboard complies with:

EPA TSCA Title VI, HUD 24 CFR 3280, CCR 93120 CARB ATCM Phase 2, CAN/CSA-0160-16 (Formaldehyde Emissions)

ECC CPA 4-11 (Sustainability); ANSI A208.1 2016 (Physical Properties)

Flame spread rating is class C (International Code Council – International Fire Code® and National Fire Protection

Association 101 Life Safety Code®) as tested to ASTM E84 and CAN/ULC-S102-10.

Manufacturing Standards: Average	Imperial	Metric
Density	49.5 lb/ft³	0.793 g/cm <sup>3</sup>
Internal Bond	170 psi	1.172 N/ mm²
Screw Hold - Face	350 lbs	1,557 N
Screw Hold - Edge	300 lbs	1,334 N
Formaldehyde, Emissions (TSCA Title VI)	< 0.09 ppm	< 0.09 ppm
Linear Expansion - Maximum	0.35%	0.35%
Water Absorption - Maximum	20%	20%
Moisture Content	7%	7%
Sanding	120 grit	-

Manufacturing Tolerances	Imperial	Metric
Thickness Average from Target Value*	±0.005 in	<u>+</u> 0.127 mm
Thickness Range (within panel) from Panel Average Value	±0.004 in	±0.1016 mm
Length and Width (within panel) from Specified Size	±0.0625 in	±1.5875 mm
Squareness (within panel) Maximum Deviation Between Diagonals	0.125 in	3.175 mm
Straightness (within panel) Maximum bow per 8' length	0.0625 in	1.5875 mm

<sup>\*</sup>Target value 0.005 under nominal

For more information, including sales terms and conditions:

Visit our website: Woodgrain.com

 $Send \ us \ an \ Email: {\bf Particle board Sales@Woodgrain.com}$ 

Give us a Call: 888-264-7372



