47# PREMIUM INDUSTRIAL



Woodgrain 47# Premium Industrial Particleboard

Provides additional edge consolidation and physical properties. Industrial grade with attitude. Engineered for Interior Use Only.

Description: An engineered composite panel wood product made from 100% recycled Ponderosa pine and associated species of western wood particles formed and bonded with an interior resin.

Specification Conformance: Physical and Mechanical Properties are averages of all thicknesses from normal product runs.

Thickness Range: 3/8" through 1-1/8" or 9 mm through 25 mm

Woodgrain Particleboard complies with:

EPA TSCA Title VI, HUD 24 CFR 3280, CCR 93120 CARB ATCM Phase 2, CAN/CSA-0160-16 (Formaldehyde Emissions)

ECC CPA 4-11 (Sustainability); ANSI A208.1 2016 (Physical Properties)

Flame spread rating is class C (International Code Council – International Fire Code® and National Fire Protection

Association 101 Life Safety Code®) as tested to ASTM E84 and CAN/ULC-S102-10.

| Manufacturing Standards: Average | Imperial | Metric |
|---|-------------|--------------|
| Density | 47.0 lb/ft³ | 0.753 g/cm³ |
| Internal Bond | 115 psi | 0.793 N/ mm² |
| Screw Hold - Face | 310 lbs | 1,379 N |
| Screw Hold - Edge | 190 lbs | 845.2 N |
| Formaldehyde, Emissions (TSCA Title VI) | < 0.09 ppm | < 0.09 ppm |
| Linear Expansion - Maximum | 0.35% | 0.35% |
| Water Absorption - Maximum | 20% | 20% |
| Moisture Content | 7% | 7% |
| Sanding | 120 grit | - |

| Manufacturing Tolerances | Imperial | Metric |
|---|------------|-------------------|
| Thickness Average from Target Value* | ±0.005 in | <u>+</u> 0.127 mm |
| Thickness Range (within panel) from Panel Average Value | ±0.004 in | ±0.1016 mm |
| Length and Width (within panel) from Specified Size | ±0.0625 in | ±1.5875 mm |
| Squareness (within panel) Maximum Deviation Between Diagonals | 0.125 in | 3.175 mm |
| Straightness (within panel) Maximum bow per 8' length | 0.0625 in | 1.5875 mm |

^{*}Target value 0.005 under nominal

For more information, including sales terms and conditions:

Visit our website: Woodgrain.com

 $Send \ us \ an \ Email: {\bf Particle board Sales@Woodgrain.com}$

Give us a Call: 888-264-7372



