

Woodgrain 45# Premium Industrial Particleboard.

Renowned for its machining performance and edge integrity. Dress it up in a variety of coatings and laminates. Engineered for interior use only.

Description: An engineered composite panel wood product made from 100% recycled Ponderosa Pine and associated species of western wood particles formed and bonded with an interior resin.

Specification Conformance: Physical and mechanical properties are averages of all thicknesses from normal product runs.

Thickness Range: 3/8" – 1 3/16" or 9mm – 30mm

Woodgrain Particleboard complies with:

EPA TSCA Title VI, HUD 24 CFR 3280, CCR 93120 CARB ATCM Phase 2, CAN/CSA-0160-16 (Formaldehyde Emissions)
 ECC CPA 4-11 (Sustainability); ANSI A208.1 2016 (Physical Properties)
 Flame spread rating is class C (International Code Council – International Fire Code® and National Fire Protection Association 101 Life Safety Code®) as tested to ASTM E84 and CAN/ULC-S102-10.

Manufacturing Standards: Average	Imperial	Metric
Density	45.0 lb/ft ³	0.721 g/cm ³
Internal Bond	100 psi	0.689 N/ mm ²
Screw Hold - Face	250 lbs	1,112 N
Screw Hold - Edge	185 lbs	822.92 N
Formaldehyde, Emissions (TSCA Title VI)	< 0.09 ppm	< 0.09 ppm
Linear Expansion - Maximum	0.35%	0.35%
Water Absorption - Maximum	20%	20%
Moisture Content	7%	7%
Sanding	120 grit	-

Manufacturing Tolerances	Imperial	Metric
Thickness Average from Target Value*	±0.005 in	±0.127 mm
Thickness Range (within panel) from Panel Average Value	±0.004 in	±0.107 mm
Length and Width (within panel) from Specified Size	±0.0625 in	±1.588 mm
Squareness (within panel) Maximum Deviation Between Diagonals	0.125 in	3.175 mm
Straightness (within panel) Maximum bow per 8' length	0.0625 in	1.588 mm

*Target value 0.005 under nominal

For more information, including sales terms and conditions:

Visit our website: Woodgrain.com

Send us an Email: ParticleboardSales@Woodgrain.com

Give us a Call: 888-264-7372

