



HUTTIG IS NOW
WOODGRAIN



BEAUTY. STRENGTH. DURABILITY.

AUBURN STOCK INTERIOR DOOR CATALOG



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WE MAKE MILLWORK EASY

It all began in 1954 when a long-haul truck driver in Utah named Merrill "Bud" Dame accepted sawmill equipment from a customer who owed him a significant amount of money. With no experience in the wood industry and only a high school education, Bud's entrepreneurial spirit, resourcefulness, and drive led him to begin producing lumber and mouldings, planting the seeds of what would become Woodgrain: one of the largest millwork operations in the world, with locations all around the United States and Chile.

Today, Woodgrain proudly continues Bud's legacy by remaining family-owned and operated, while making the highest quality wood building products with an unwavering focus on our customers. Woodgrain continues to grow and leverage its strength of being vertically integrated. Woodgrain consists of five divisions, allowing us to find the most efficient path through the supply chain to meet our partners' unique needs. With the May 2022 acquisition of Huttig Building Products, Woodgrain is committed to offering a broad assortment of the most trusted building materials to our customers, while increasing our value-added services. By combining Woodgrain with Huttig's 135 years of rich history and depth of knowledge, we are on a mission to make building easy by adding value in everything we do and connecting you to the most trusted specialty building products available. Our goal is to Make Building Easy!

FIND OUT MORE ABOUT US:



OUR VALUES

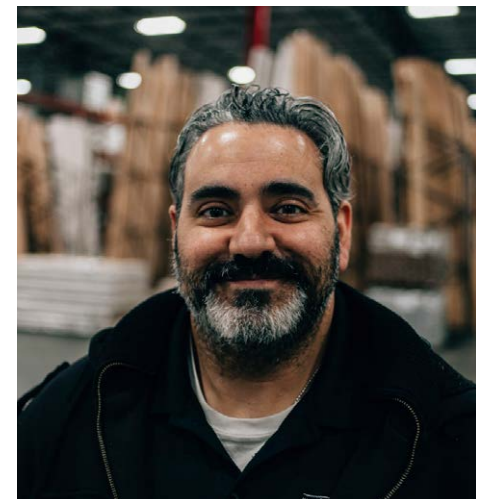
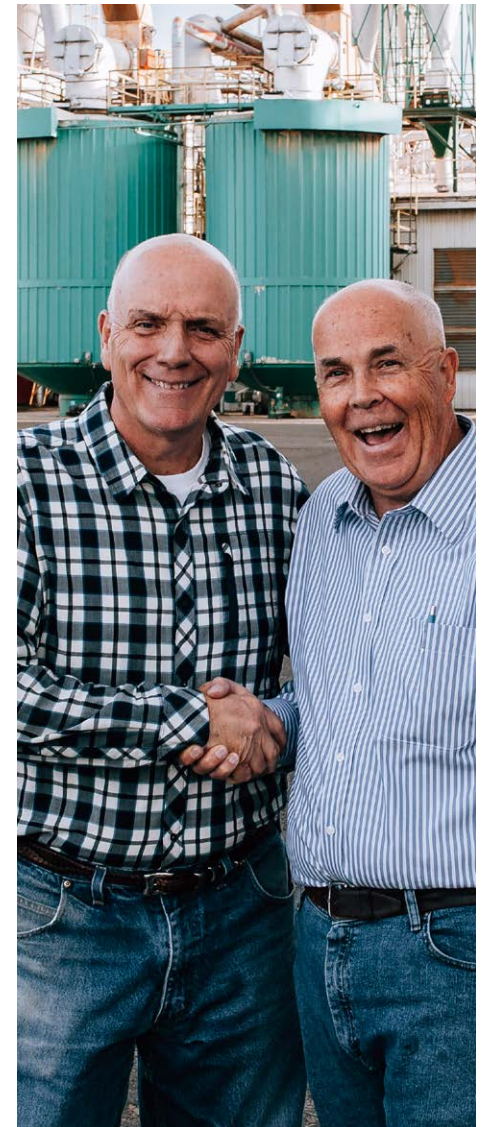
INTEGRITY. We hold ourselves to a high moral standard with virtue at our core. This standard continues to be the key driver of our success.

SERVANT LEADERSHIP. We aim to do what's best for our company and the greater good. We are environmental stewards, using and reusing raw materials throughout our product offering.

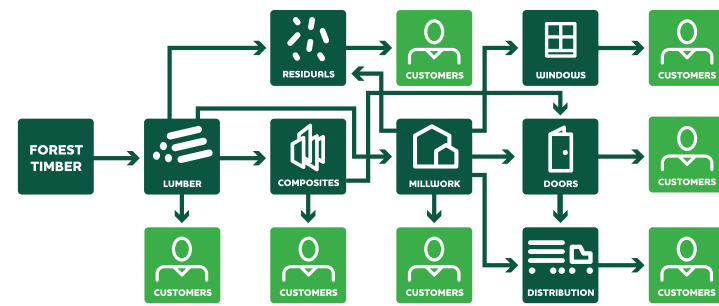
RESPECT FOR PEOPLE. After 60 years in business, we're proud to be family-owned. We see our employees and customers as part of our family, and believe they should be treated with the same care and attention.

CONTINUOUS IMPROVEMENT. As our company grows, we continuously seek new ways to improve ourselves while delivering quality products. We provide the best selection at the lowest total cost of ownership.

EXCEEDING CUSTOMER EXPECTATIONS. The products we offer and people we serve are diverse, but our commitment to our customers is the same. From homeowners to pet owners to builders, we offer practical solutions that beautify homes. We aim to provide the best experience to every customer, every time.



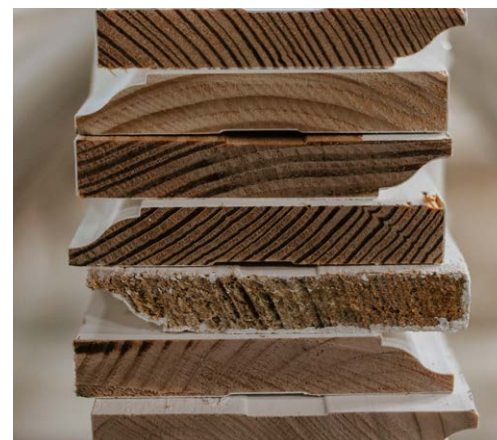
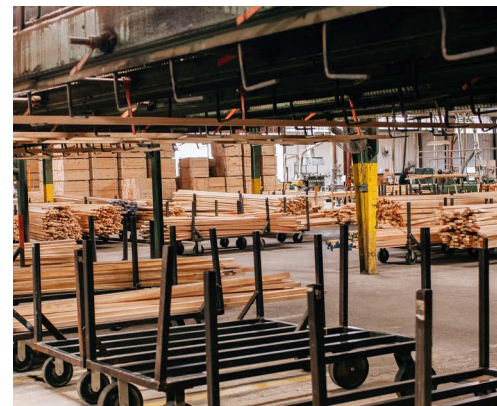
THE WOODGRAIN DIFFERENCE



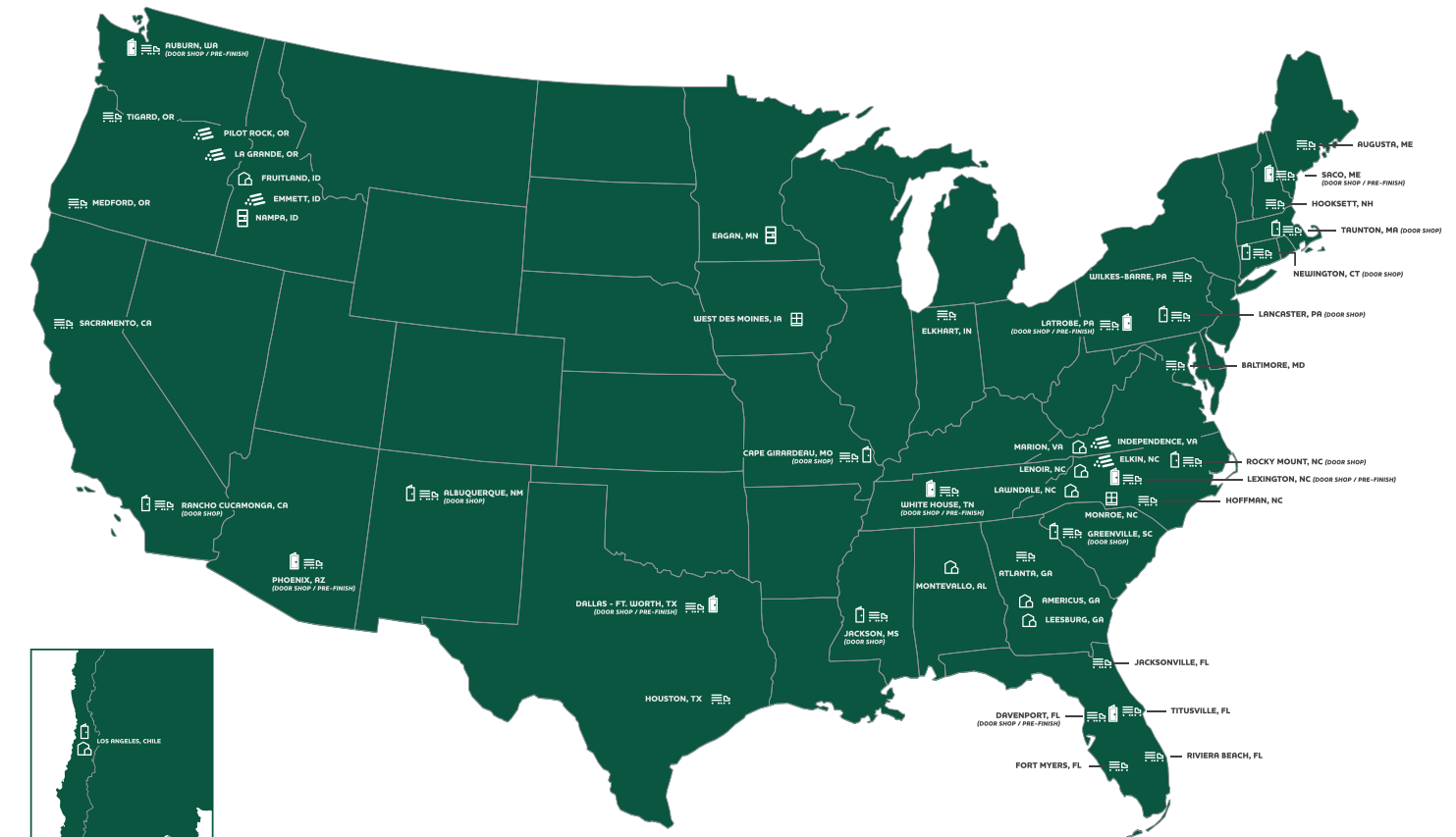
It all begins with our vertical integration. What does that mean? It means we own the supply chain, from the forest to your location. We manage the procurement of forest timber and from the processing of lumber to the facilities we use to manufacture final products, we own each step in the process, which ensures complete oversight of the quality of the wood we process. And because we own our trucks and distribution network, we provide our partners with just in time inventory, on time and complete.

It also means that sustainability is at the forefront of everything we do. Our raw material comes from sustainably managed forests. More than 99% of our wood fiber is used in some form—from composites to pellets, our manufacturing process residuals don't go to waste.

At Woodgrain, we are committed to delivering the best value to our customers through constant growth of our people, products, and processes.



WOODGRAIN LOCATIONS



LOCATIONS:

- DISTRIBUTION CENTER
- DOOR DIVISION
- DOOR SHOP/PRE-FINISH
- MILLWORK DIVISION
- LUMBER DIVISION
- DOOR SHOP
- WINDOW DIVISION



SOLID CORE DOORS

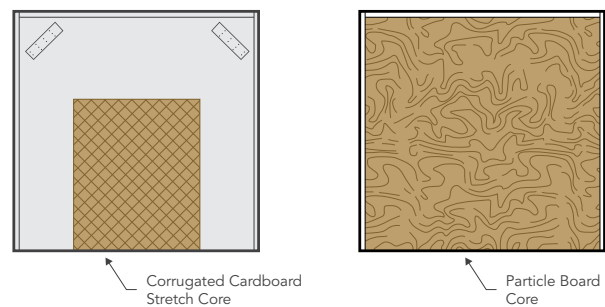
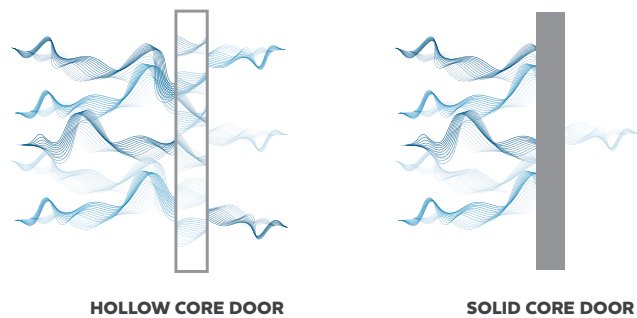
**BETTER SOUNDPROOFING.
BETTER DURABILITY.
BETTER VALUE.**

MAKE IT YOUR SANCTUARY

When noises compete against each other from different rooms, solid core doors are a great solution to help keep them separated and give you the sanctuary you need. Whether it's reducing distractions while in a virtual meeting or simply needing some peace and quiet, solid core doors are an excellent choice for home offices, bedrooms, bathrooms, and laundry rooms.

WHY SOLID CORE?

Solid core doors have a lot of the same benefits of solid wood doors, but at a better value. Because of their denser, thicker construction, solid core doors are better than hollow core doors at not only reducing sound, but also in providing you with a durable door that can better withstand the daily wear and tear of life.



HOLLOW CORE DOORS
SOUND REDUCTION: **LOW-MEDIUM**
DURABILITY: **LOW-MEDIUM**

SOLID CORE DOORS
SOUND REDUCTION: **HIGH**
DURABILITY: **HIGH**



SOLID CORE DOORS

MOLDED & FLUSH DOORS

/// MOLDED PANEL DOORS



1 PANEL SHAKER

1-3/8" HOLLOW CORE

1/6 X 6/8
1/10 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8

1-3/8" SOLID CORE

2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8
2/6 X 6/8
3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

Primed



2 PANEL SHAKER

1-3/8" HOLLOW CORE

1/6 X 6/8
1/10 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8

1-3/8" SOLID CORE

2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

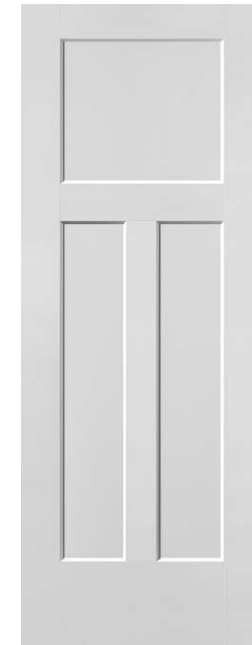
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8
3/0 X 6/8

Primed

/// MOLDED PANEL DOORS



3 PANEL SHAKER

1-3/8" HOLLOW CORE

1/6 X 6/8
1/10 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8

1-3/8" SOLID CORE

2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8
2/6 X 6/8
3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

Primed



3 PANEL EQUAL SHAKER

1-3/8" HOLLOW CORE

1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

1-3/8" SOLID CORE

2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8

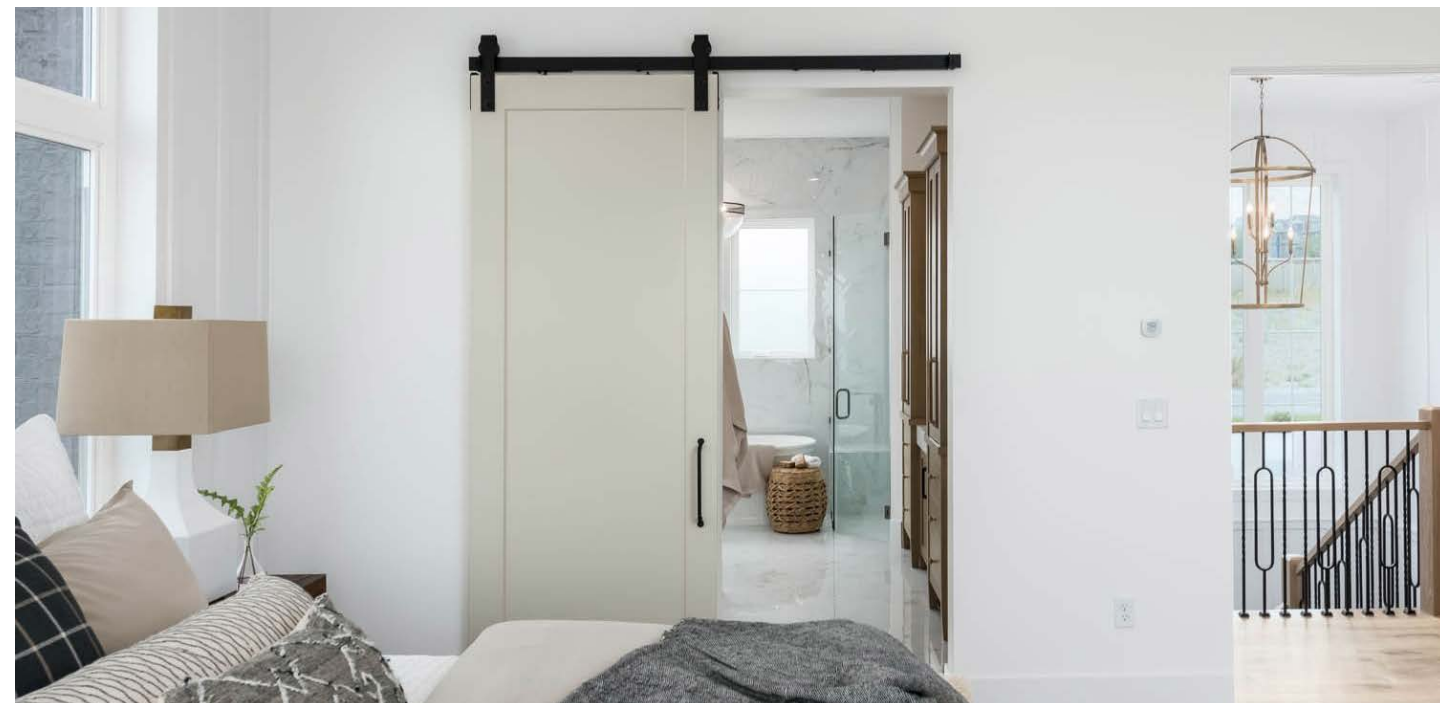
1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8
2/6 X 6/8
3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8
3/0 X 6/8

Primed



/// MOLDED PANEL DOORS



5 PANEL SHAKER

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

Primed



2 PANEL SMOOTH

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

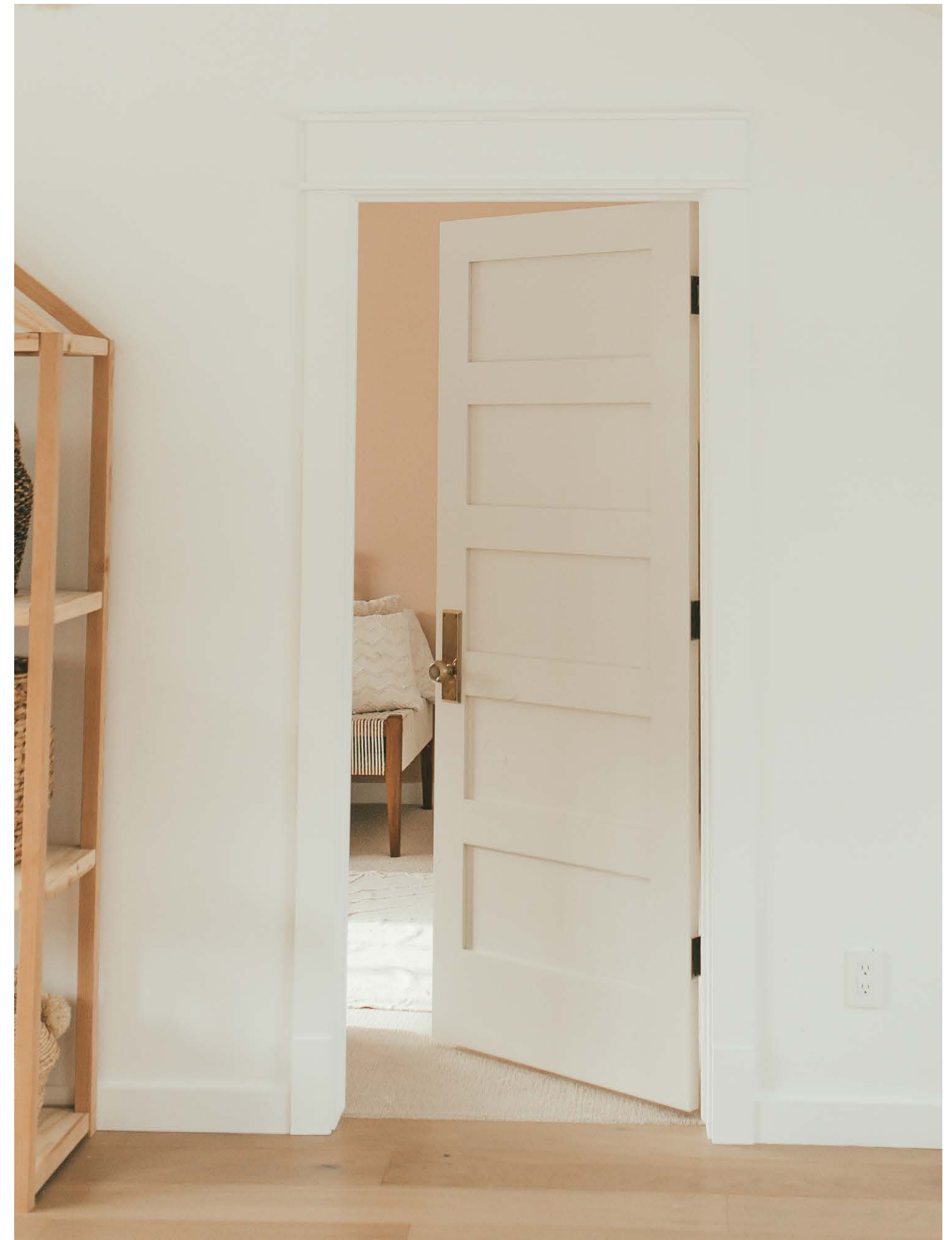
1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



/// MOLDED PANEL DOORS



**2 PANEL
ROUNDTOP**

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



**2 PANEL PLANK
ROUNDTOP**

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

Primed

/// MOLDED PANEL DOORS



6 PANEL SMOOTH

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



6 PANEL TEXTURED

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 1/8 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

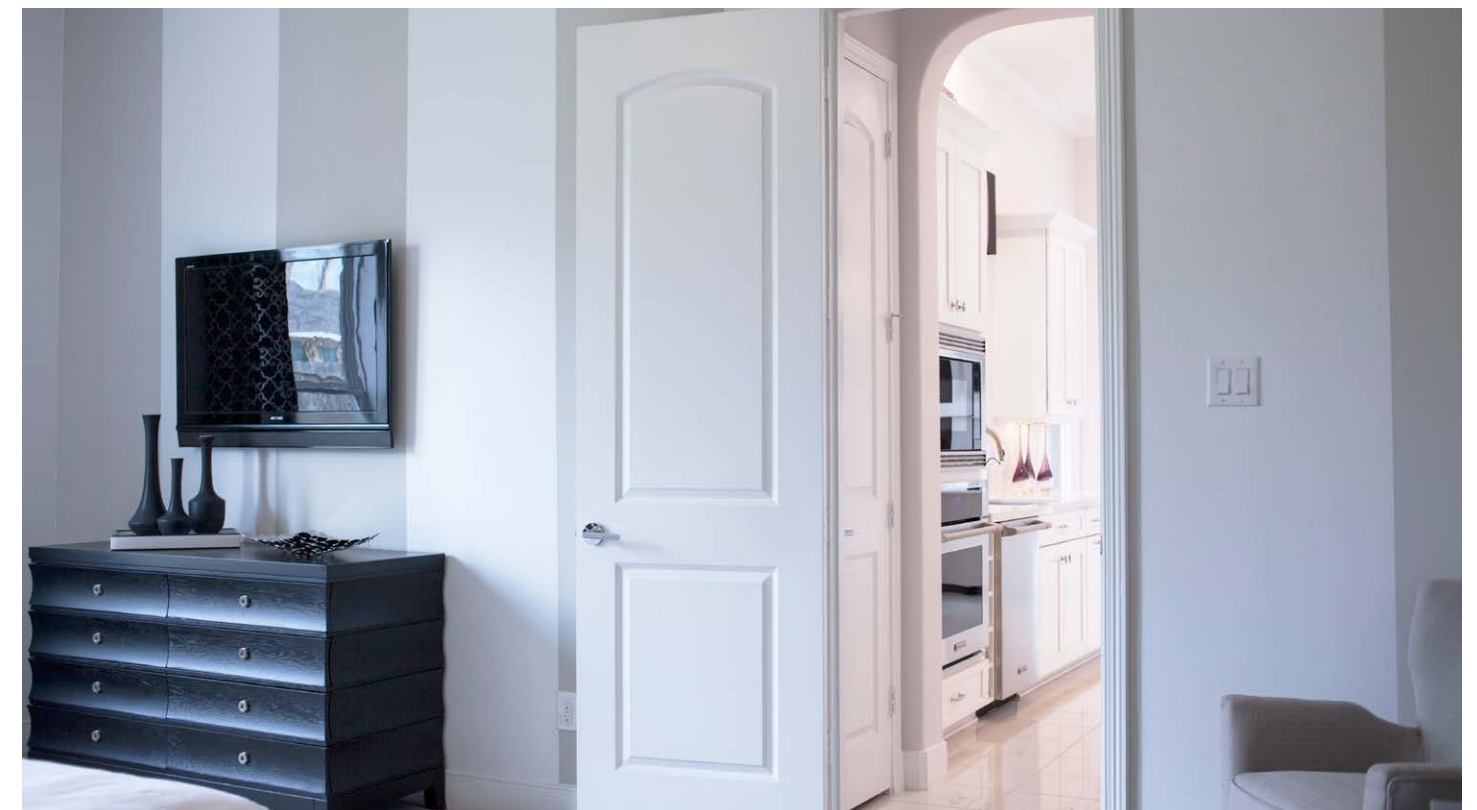
1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



/// MOLDED PANEL DOORS



5 PANEL

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

Primed

/// FLUSH DOORS



FLUSH BIRCH

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Birch

/// FLUSH DOORS



FLUSH HARDWOOD

1-3/8" HOLLOW CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

1-3/4" SOLID CORE 20 MIN FIRE

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Hardwood



PRIMED MDF

1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

1-3/8" SOLID CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

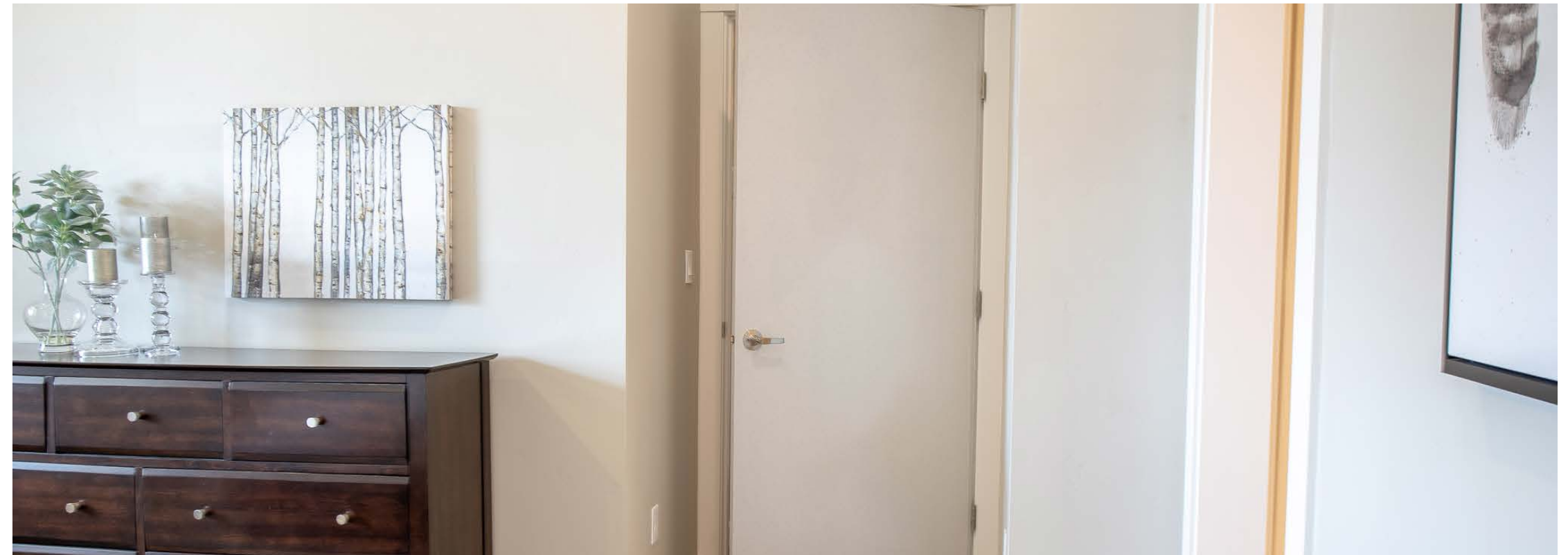
1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

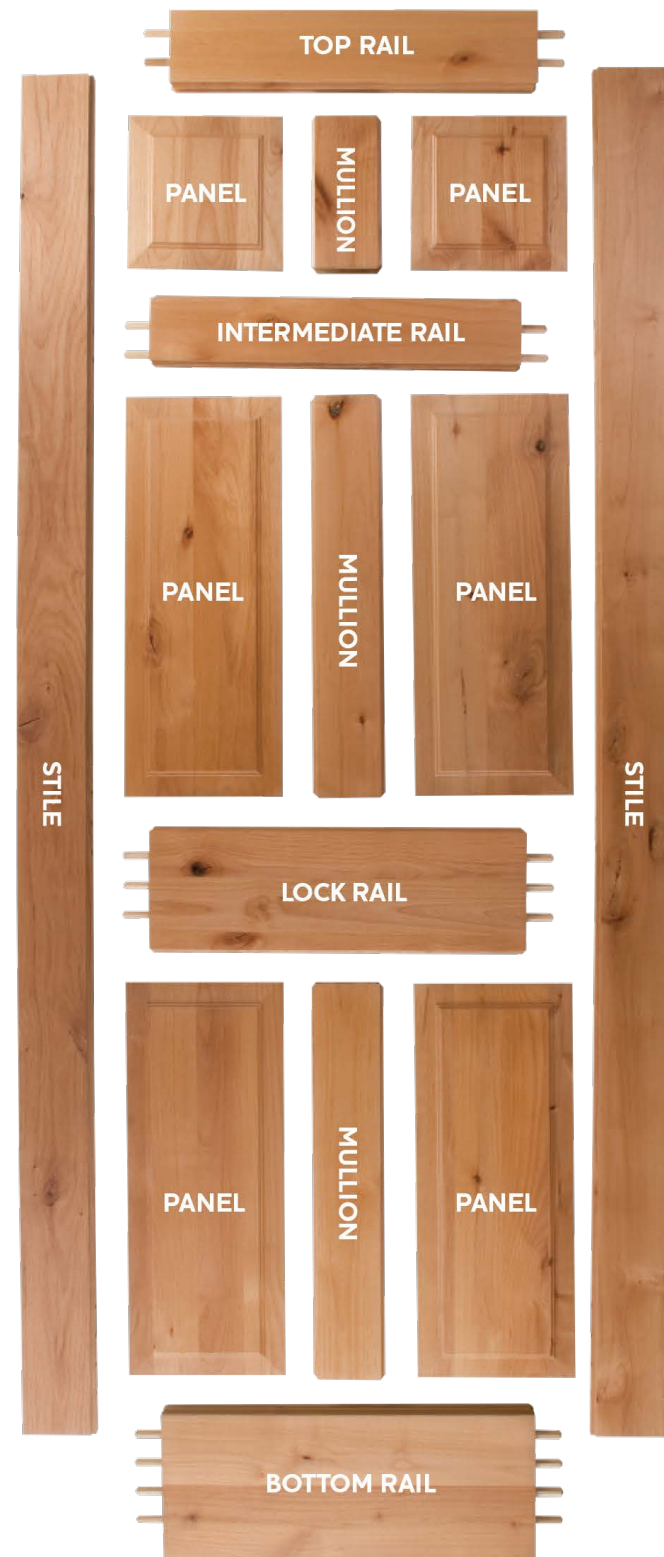
1-3/4" SOLID CORE 20 MIN FIRE

- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

Primed



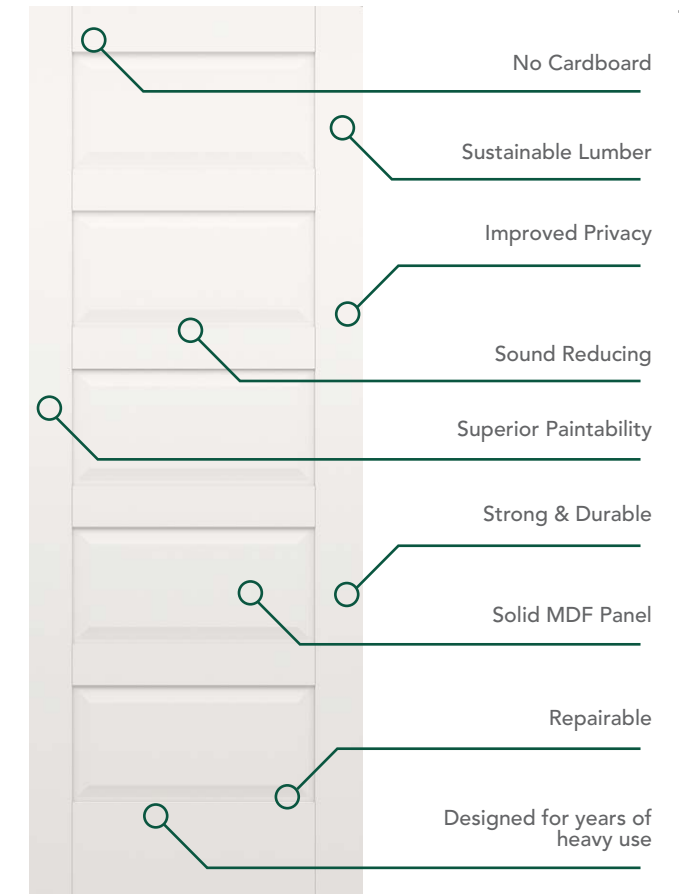
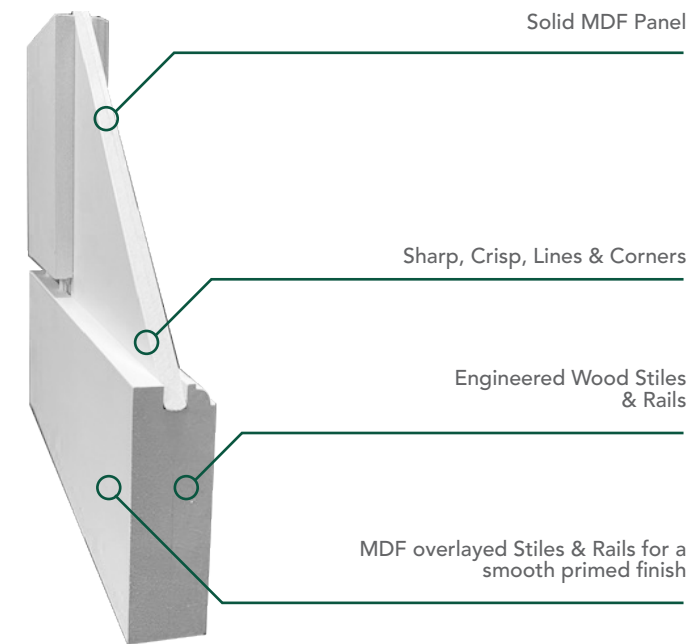
STILE & RAIL CONSTRUCTION



- TOP RAIL**
The uppermost rail of a stile and rail door.
- PANEL (FLAT)**
A door panel in which the perimeter does not contain a machined profile (panel raise). Constructed with veneer on the face and a composite core for a stained finish, or MDF for a painted finish.
- PANEL (RAISED)**
A door panel whose faces are raised above the perimeter and whose edges are shaped to fit into grooves in the stiles, rails and mullions. These panels are typically bladder pressed or rim banded for a stained finish or MDF for a painted finish.
- MULLION**
A vertical member used to separate panels. Also known as a "mull".
- INTERMEDIATE RAIL**
A rail, other than the top and bottom rail, used to separate panels, or to separate panels from glazing materials in a combination door. Also referred to as "cross rail".
- STILE**
The outermost vertical member of a stile and rail door.
- LOCK RAIL**
An intermediate rail located at approximately adjacent to the lock.
- BOTTOM RAIL**
The bottom rail of a stile and rail door.



STILE & RAIL CONSTRUCTION



WHY PRIMED STILE & RAIL?

/// FEATURES & BENEFITS

- Customizable Options
- Dependable Security
- Timeless Styles
- Sustainably Made
- Engineered Wood Components
- Superior Sound Reduction
- Durable for Decades

SIMPSON DOORS



/// 1-3/8" FIR STILE & RAIL



20

3/8" FLAT PANEL OVOLO STICKING

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

BIFOLDS (21)

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

Fir



44

3/4" RAISED PANEL OVOLO STICKING

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

BIFOLDS (43)

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

Fir

/// 1-3/8" FIR STILE & RAIL



82

3/4" RAISED PANEL OVOLO STICKING

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Fir



82

3/8" FLAT PANEL OVOLO STICKING

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

Fir



55

3/4" RAISED PANEL OVOLO STICKING

- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Fir



66

3/4" RAISED PANEL OVOLO STICKING

- 1/6 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

BIFOLDS (63)

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

Fir



465

3/4" RAISED PANEL OVOLO STICKING

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Fir



720

3/8" FLAT PANEL SHAKER

- 1/6 X 6/8 2/0 X 8/0
- 1/10 X 6/8 2/4 X 8/0
- 2/0 X 6/8 2/6 X 8/0
- 2/2 X 6/8 2/8 X 8/0
- 2/4 X 6/8 3/0 X 8/0
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

BIFOLDS (701)

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

Fir

/// 1-3/8" FIR STILE & RAIL



782
3/8" FLAT PANEL SHAKER
1/6 X 6/8 2/0 X 8/0
2/0 X 6/8 2/4 X 8/0
2/2 X 6/8 2/6 X 8/0
2/4 X 6/8 2/8 X 8/0
2/6 X 6/8 3/0 X 8/0
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
BIFOLDS (702)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Fir



760
3/8" FLAT PANEL SHAKER
1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
BIFOLDS (700)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Fir



730
3/8" FLAT PANEL SHAKER
1/6 X 6/8
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
Fir



755
3/8" FLAT PANEL SHAKER
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
Fir

/// 1-3/8" FIR STILE & RAIL



1501
CLEAR OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1501
SATIN ETCH OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1501
NARROW REED OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1501
WH. LAMI OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir

/// 1-3/8" FIR STILE & RAIL



1590
PANTRY SHAKER OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1310
SINGLE GLAZE OVOLO STICKING
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir

/// 1-3/8" FIR STILE & RAIL



1501
SATIN ETCH SHAKER QUIRK BEAD
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1501
WH LAMI SHAKER QUIRK BEAD
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1315
SINGLE GLAZE OVOLO STICKING
2/6 X 6/8
3/0 X 6/8
Fir



1501
CLEAN SHAKER OVOLO STICKING
2/6 X 6/8
3/0 X 6/8
Fir



1501
NARROW REED SHAKER QUIRK BEAD
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir



1590
PANTRY SHAKER QUIRK BEAD
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Fir

/// 1-3/8" HEMLOCK STILE & RAIL



465
3/4" RAISED PANEL OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Hemlock



44
3/4" RAISED PANEL OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
BIFOLDS (43)
2/0 X 6/8
Hemlock

/// 1-3/8" HEMLOCK STILE & RAIL



760
3/8" FLAT PANEL SHAKER
1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
BIFOLDS (700)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Hemlock



755
3/8" FLAT PANEL SHAKER
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
Hemlock



66
3/4" RAISED PANEL OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
BIFOLDS (63)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Hemlock



782
3/8" FLAT PANEL SHAKER
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
BIFOLDS (702)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Hemlock



1501
SATIN ETCH QUIRK BEAD STICKING
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Hemlock



1501
NARROW REED OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
Hemlock

/// 1-3/8" HEMLOCK STILE & RAIL



1501
WH. LAMI OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
Hemlock



1590
PANTRY SHAKER OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
Hemlock

/// 1-3/8" KNOTTY ALDER STILE & RAIL



82
3/4" RAISED PANEL OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Knotty Alder



465
3/4" RAISED PANEL OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Knotty Alder

/// 1-3/8" BARN DOORS STILE & RAIL



1310
SINGLE GLAZE OVOLO STICKING
2/0 X 6/8
2/6 X 6/8
Hemlock



80812
3/0 X 7/0
3/6 X 7/0
Knotty Alder



782
3/8" FLAT PANEL SHAKER
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Knotty Alder



760
3/8" FLAT PANEL SHAKER
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Knotty Alder

/// 1-3/8" REDI-PRIMED STILE & RAIL



8020
3/8" FLAT PANEL OVOLO STICKING
1/6 X 6/8
1/8 X 6/8
1/10 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
BIFOLDS (8021)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Primed



8082
3/8" FLAT PANEL OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
BIFOLDS (8043)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Primed

/// 1-3/8" REDI-PRIMED STILE & RAIL



8001
SATIN ETCH OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed



8001
NARROW REED OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed



8055
3/8" FLAT PANEL OVOLO STICKING
1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed



8001
SINGLE GLAZE OVOLO STICKING
1/6 X 6/8 2/0 X 8/0
2/0 X 6/8 2/4 X 8/0
2/4 X 6/8 2/6 X 8/0
2/6 X 6/8 2/8 X 8/0
2/8 X 6/8 3/0 X 8/0
3/0 X 6/8
Primed



8490
PANTRY OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed



8001
WH. LAMI OVOLO STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed

/// 1-3/8" REDI-PRIMED STILE & RAIL



8010 (8012)
SINGLE GLAZE OVOLO STICKING
2/0 X 6/8 2/4 X 8/0
2/4 X 6/8 2/6 X 8/0
2/6 X 6/8 3/0 X 8/0
2/8 X 6/8
3/0 X 6/8
Primed



8015
SINGLE GLAZE OVOLO STICKING
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed



8009
SINGLE GLAZE OVOLO STICKING
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
Primed



8720
3/8" FLAT PANEL SHAKER STICKING
1/6 X 6/8 2/0 X 7/0 2/0 X 8/0
2/0 X 6/8 2/4 X 7/0 2/4 X 8/0
2/2 X 6/8 2/6 X 7/0 2/6 X 8/0
2/4 X 6/8 2/8 X 7/0 2/8 X 8/0
2/6 X 6/8 3/0 X 7/0 3/0 X 8/0
2/8 X 6/8
3/0 X 6/8
BIFOLDS (8701)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Primed

/// 1-3/8" REDI-PRIMED STILE & RAIL



8782
3/8" FLAT PANEL SHAKER STICKING
1/6 X 6/8 2/0 X 7/0 2/0 X 8/0
2/0 X 6/8 2/4 X 7/0 2/4 X 8/0
2/2 X 6/8 2/6 X 7/0 2/6 X 8/0
2/4 X 6/8 2/8 X 7/0 2/8 X 8/0
2/6 X 6/8 3/0 X 7/0 3/0 X 8/0
2/8 X 6/8
3/0 X 6/8
BIFOLDS (8702)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Primed



8730
3/8" FLAT PANEL SHAKER STICKING
1/6 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8
Primed



8760
3/8" FLAT PANEL SHAKER STICKING
1/6 X 6/8 1/6 X 8/0
2/0 X 6/8 2/0 X 8/0
2/2 X 6/8 2/4 X 8/0
2/4 X 6/8 2/6 X 8/0
2/6 X 6/8 2/8 X 8/0
2/8 X 6/8 3/0 X 8/0
3/0 X 6/8
BIFOLDS (8700)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Primed



8762
3/8" FLAT PANEL SHAKER STICKING
2/0 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
3/0 X 6/8
BIFOLDS (8700)
2/0 X 6/8
2/6 X 6/8
3/0 X 6/8
Primed

/// 1-3/8" REDI-PRIMED STILE & RAIL



8755

3/8" FLAT PANEL SHAKER STICKING

- 1/6 X 6/8 2/0 X 7/0 2/0 X 8/0
- 2/0 X 6/8 2/4 X 7/0 2/4 X 8/0
- 2/4 X 6/8 2/6 X 7/0 2/6 X 8/0
- 2/6 X 6/8 2/8 X 7/0 2/8 X 8/0
- 2/8 X 6/8 3/0 X 7/0 3/0 X 8/0
- 3/0 X 6/8

BIFOLDS (8705)

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

Primed



8001

CLEAR GLASS SHAKER

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed

/// 1-3/8" REDI-PRIMED STILE & RAIL



8490

PANTRY SHAKER QUIRK BEAD

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



8001

WH. LAMI QUIRK BEAD

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



8001

SATIN ETCH SHAKER QUIRK BEAD

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



8001

NARROW REED SHAKER QUIRK BEAD

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



8733

WH. LAMI SHAKER

- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed



8735

WH. LAMI SHAKER

- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

Primed

ROUGH OPENING GUIDE

HANDING GUIDE

	CONFIGURATION	SIZE	6-8 UNIT	7-0 UNIT	8-0 UNIT
1 PANEL - FUNCTIONING	SINGLE DOOR	1' 0"	14-1/2" X 82-1/2"	14-1/2" X 86-1/2"	14-1/2" X 98-1/2"
	SINGLE DOOR	1' 2"	16-1/2" X 82-1/2"	16-1/2" X 86-1/2"	16-1/2" X 98-1/2"
	SINGLE DOOR	1' 3"	17-1/2" X 82-1/2"	17-1/2" X 86-1/2"	17-1/2" X 98-1/2"
	SINGLE DOOR	1' 4"	18-1/2" X 82-1/2"	18-1/2" X 86-1/2"	18-1/2" X 98-1/2"
	SINGLE DOOR	1' 6"	20-1/2" X 82-1/2"	20-1/2" X 86-1/2"	20-1/2" X 98-1/2"
	SINGLE DOOR	1' 8"	22-1/2" X 82-1/2"	22-1/2" X 86-1/2"	22-1/2" X 98-1/2"
	SINGLE DOOR	1' 10"	24-1/2" X 82-1/2"	24-1/2" X 86-1/2"	24-1/2" X 98-1/2"
	SINGLE DOOR	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	SINGLE DOOR	2' 4"	30-1/2" X 82-1/2"	30-1/2" X 86-1/2"	30-1/2" X 98-1/2"
	SINGLE DOOR	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	SINGLE DOOR	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
SINGLE DOOR	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"	
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ BALL CATCH	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 0"	50-1/2" X 82-1/2"	50-1/2" X 86-1/2"	50-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 8"	58-1/2" X 82-1/2"	58-1/2" X 86-1/2"	58-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 0"	62-1/2" X 82-1/2"	62-1/2" X 86-1/2"	62-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 4"	66-1/2" X 82-1/2"	66-1/2" X 86-1/2"	66-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	6' 0"	74-1/2" X 82-1/2"	74-1/2" X 86-1/2"	74-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ ASTRAGAL	2' 0"	27-1/4" X 82-1/2"	27-1/4" X 86-1/2"	27-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 6"	33-1/4" X 82-1/2"	33-1/4" X 86-1/2"	33-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 8"	35-1/4" X 82-1/2"	35-1/4" X 86-1/2"	35-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	3' 0"	39-1/4" X 82-1/2"	39-1/4" X 86-1/2"	39-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 0"	51-1/4" X 82-1/2"	51-1/4" X 86-1/2"	51-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 8"	59-1/4" X 82-1/2"	59-1/4" X 86-1/2"	59-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 0"	63-1/4" X 82-1/2"	63-1/4" X 86-1/2"	63-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 4"	67-1/4" X 82-1/2"	67-1/4" X 86-1/2"	67-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	6' 0"	75-1/4" X 82-1/2"	75-1/4" X 86-1/2"	75-1/4" X 98-1/2"

BI-FOLD FINISHED OPENING

Add 3/4" to Door Height | $4/0 \times 6/8 = 4/0 \times 6/8 - 3/4"$

BYPASS FINISHED OPENING

Standard Hardware - Subtract 1" from Width and Add 1-3/4" to Height | $4/0 \times 6/8 = 3/11 \times 6/9 - 3/4"$

Heavy Duty Hardware - Subtract 1" from Width and Add 2-3/8" to Height | $4/0 \times 6/8 = 3/11 \times 6/10 - 3/8"$

HANDING - STANDARD

Left Hand Swing

Right Hand Swing

Bypass



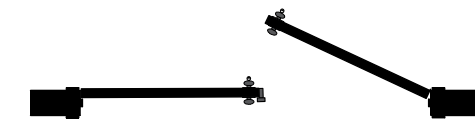
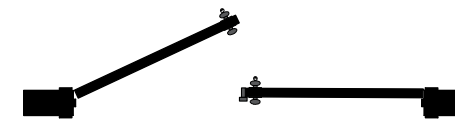
Double - Ball Catch Unit

Carton Bifold



Double - Left Hand Inswing Active

Double - Right Hand Inswing Active



HANDING - LOUVER

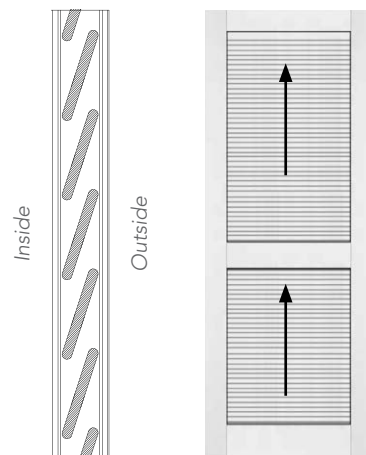
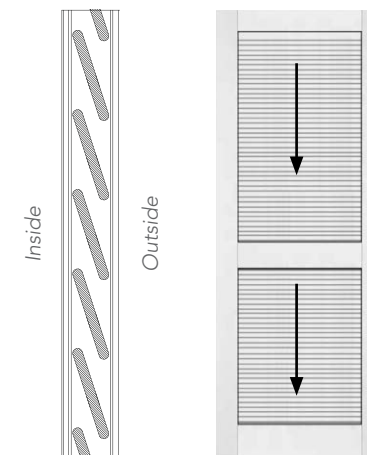
Left Hand Swing

Right Hand Swing



Closet Use

Room Use



Louver Down Hinge Side

Louver Up Hinge Side

UNIT OPTIONS

/// JAMB OPTIONS



Flat Jamb (WM887)



Single Rabbit

Images are for reference only. Not to actual scale.

/// HINGE COLOR



Dull Brass



Bright Brass



Satin Nickel



Dull Chrome



Polished Chrome



Flat Black



Colonial Bronze



Primed

STILE & RAIL FINISHING INSTRUCTIONS

Understand and enjoy your millwork product for what it is...wood. Being produced by nature, all species of wood have naturally occurring characteristics and variation in color, grain and texture. Some species of wood tend to be especially challenging to achieve consistency in appearance in the finishing process. Successfully finishing product is highly dependent on finishing technique, quality of coatings and preparing product to be finished. Appearance of field-finished product is the responsibility of the finisher.

- 1. PREPARE YOUR DOOR BEFORE FINISHING.** All doors need to be thoroughly and uniformly sanded before any coating is applied. Use sandpaper grit that will effectively clean and smooth surfaces without polishing the wood. This includes all faces of the door, panel details, and sticking profiles. Any residue from handling including dirt, fingerprints, human oils, water marks, and glue must be removed. Also any any handling marks and cross-grain sanding or factory spot sanding marks must be removed prior to coating. After sanding, clean doors thoroughly with vacuum cleaner with a soft duster attachment and soft cloth to remove all dust or foreign materials. Do not use compressed air to blow off wood doors as moisture (condensation) in air lines and tank, along with oil will cause spotting.
- 2. PRE-STAIN CONDITIONER OR SANDING SEALER.** Required for all species, and especially for maple, poplar and pine. Use method recommended by the stain supplier.
- 3. APPLY STAIN.** Use a quality to achieve desirable results. Inexpensive stains with high filler content will be difficult to work with and will not produce an attractive finish. Follow recommendations supplied by coating manufacturer.
- 4. SEAL / SAND / TOPCOAT.** Use a quality sealer applied uniformly. Lightly sand between seal and topcoats. Uniformly apply a quality topcoat. Follow coating manufacturer instructions.

All-in-one stain/seal/topcoats are not recommended.

Doors must be finished on all 6 sides for manufacturer warranty to apply.

Do not continue the finishing process if appearance does not meet expectation.



HUTTIG IS NOW
WOODGRAIN



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