

FULL LINE DOOR catalog

STILE & RAIL | MDF ROUTER CARVED DOORS

10



CONTENTS

WOODGRAIN OVERVIEW	2
DOOR SELECTION PROCESS	4
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INTERIOR	14
/// FLAT PANEL	16
/// RAISED PANEL	18
/// SASH	20
/// FRENCH	22
/// DECORATIVE GLASS AND UTILITY	24
/// LOUVER	26
/// BIFOLD	28
/// MDF ROUTER CARVED	30
EXTERIOR	38
/// SASH	40
/// CRAFTSMAN	42
/// GLASS & TDL	44
/// RAISED PANEL	46
/// SIDELITES	48
/// TRANSOMS	50
CARE & MAINTENANCE	52
RESOURCES	56

THE WOODGRAIN STORY

BEAUTY. STRENGTH. DURABILITY.

Woodgrain combines beauty, strength, and durability in every door we offer. Our finely crafted doors connect your most cherished indoor and outdoor spaces. By combining the breadth of styles, designs and customizable options Woodgrain Doors offers with the superior craftsmanship of our products, you're sure to find a door to meet your functional needs while also enhancing the charm of your home.

Woodgrain is one of the world's leading manufacturers and suppliers of hardwood and softwood stile and rail doors, and door components. Distributors, builders, remodelers, architects, designers and homeowners rely on Woodgrain products to build quality homes. Woodgrain is committed to innovation through continuous improvements in manufacturing, investment in design, excellence in craftsmanship and use of the highest quality raw materials to build doors that are as durable as they are beautiful.





OUR HISTORY

Woodgrain has manufactured millwork and building products for the residential and commercial construction markets since it was founded in 1954. In over 70 years in business, the company has expanded with millwork, distribution, doors, and window divisions — making Woodgrain the preferred leader in the construction and home building industry.

Woodgrain Doors began in 1985 with the acquisition of Meridian Wood Products by our parent company, Woodgrain Millwork. Woodgrain Doors is headquartered in Nampa, Idaho manufacturing and distributing hundreds of thousands of doors annually.



OUR COMMITMENT

In our total commitment to the environment, Woodgrain promises to act as a responsible corporate citizen, optimizing our use of resources and producing products that have a positive impact on the environment and the health of people. The wood used by Woodgrain primarily originates from sustainable sources. Our manufacturing processes ensure over 99% of the wood fiber is used as a product. Woodgrain recycles every product possible and strives to operate in an environmentally conscious manner.



WOODGRAIN'S DOOR SELECTION PROCESS

SELECTING THE RIGHT DOOR

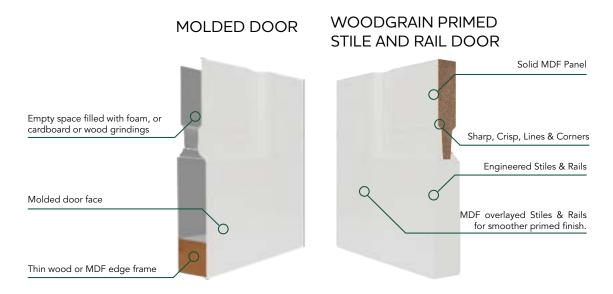
There are many decisions to make when it comes to selecting the right door for you. From the size you need, the traditional to contemporary style you want, and all the available features such as panels, species, and glass, the following process is the quickest way to help you find the door that's right for you and your home:

- 1. Identify door type and where it will be installed
- 2. Identify the door size you need
- 3. Select a wood species
- 4. Select from the glass options
- 5. Choose your door design
- 6. Upgrade with add-ons or customize with options



QUALITY CRAFTSMANSHIP MEETS SUPERIOR PERFORMANCE

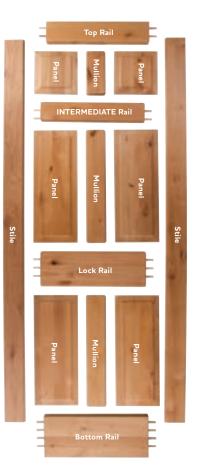
Woodgrain's exquisite collection offers a unique combination of beauty and durability. Built upon our superior, quality craftsmanship, we uphold the industry's highest standard of authentic stile and rail construction. With thousands of door designs, styles, and configurations to choose from, you'll find the perfect door to complement your unique style.



STILE & RAIL DOOR CONSTRUCTION

Throughout the catalog, all panel profiles available for each door category are shown as an end view of the panel profiles.





1: DOOR TYPES



FLAT PANEL DOORS

Woodgrain offers interior flat panel doors in a variety of wood species. Flat panel doors offer crisp lines and provide a versatile look that complements both modern and traditional interiors.

SASH DOORS

Woodgrain sash doors include an assortment of handcrafted doors to complement any decor. All sash doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior designs with numerous light and panel configurations available.



CRAFTSMAN DOORS

Make a memorable first impression with a Woodgrain craftsman entry door. The collection of exterior doors is built with unsurpassed craftsmanship and extensive design and glass options offering natural warmth and beauty to your home. All craftsman doors are built with true divided lite construction (TDL) and Low E glass, meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing.

TRADITIONAL AND CONTEMPORARY FRENCH DOORS

Woodgrain traditional French doors offer an assortment of handcrafted doors to complement any decor. All French glass doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior design options are available.



DECORATIVE GLASS DOORS

Customize your home with Woodgrain's interior decorative glass doors. Choose from geometric patterns in a variety of styles and finishes.



RAISED PANEL DOORS

Woodgrain offers interior and exterior raised panel doors in a variety of wood species. Raised panel doors offer added dimension to complement traditional and contemporary styles.

PLANK PANEL DOORS

Woodgrain offers interior and exterior plank panel doors in a variety of wood species. Plank panel doors offer added dimension to complement traditional and contemporary styles.



LOUVER DOORS

Woodgrain's louver doors provide a beautifully functioning door with a touch of subtle charm between passageways. Each door is designed to provide privacy and ventilation, and ideal for closets and other spaces that require maximum air circulation. Louver doors are a sensible choice for hallways, closets, and storage rooms.

BIFOLD DOORS

Woodgrain's bifold doors are crafted with state-of-the-art technology to ensure consistent precision assembly. Bifold doors are ideal for smaller spaces, including closets, laundry rooms, and any area where space is at a premium. Bifold doors come with all the necessary hardware for installation.



PRIMED MDF ROUTER CARVED DOORS

The Woodgrain Design Collection of medium density fiberboard (MDF) includes infinite options including personalized options with our auto-CAD technology. California 93120 CARB Compliant for Formaldehyde Phase 2 and TSCA Title VI certified or compliant.

UTILITY DOORS

Customize your home with a utility door in Laundry, Pantry or Wine Cellar.

TRADITIONAL BARN DOORS

Woodgrain's Barn Door Collection is the perfect fit for modern, contemporary, and rustic applications. Built upon our superior quality and craftsmanship, each barn door features a 3/4" panel design to highlight the definition and elegance of the v-groove. The mulls in each layout are full thickness and engineered to meet flush with the stiles and rails to provide a unique combination of beauty, strength, and durability. Barn Doors allow you the flexibility to enhance an entire room with a unique accent piece, while also adding more functionality to your space. From master suites to pantries, barn doors give you the flexibility to customize your space. Any Woodgrain door may be used as a barn door.



DUTCH DOORS

Woodgrain offers a number of interior and exterior doors in a variety of wood species that can be easily altered to create custom Dutch doors. Dutch doors create a versatile look that combines both modern and traditional interiors.

SIDELIGHTS

Woodgrain glass doors also include a variety of sidelights to complement any door. Adding sidelights to either or both sides of your door will increase the impact of your door by inviting natural light into the home at entry or patio doorways. Sidelights are available in insulated or single glazed glass.

TRANSOMS

Woodgrain glass doors include a variety of transoms to complement any door. Adding a transom above your door will extend the height of your door and allow natural light into the home at entry or patio doorways. Transoms are available in insulated or single glazed glass.



FIRE RATED DOORS

Woodgrain doors manufactures 20, 60 and 90 minute fire rated doors in 9 different species. We achieve these ratings by incorporating a special intumescent core into our 1-3/4" thick doors.



2: DOOR SIZES

Our doors and bifolds come in a variety of standard sizes and will range from:

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'0" to 6'0" widths
- 1-3/8" and 1-3/4" thicknesses*

While not all sizes and panel configurations are available in all options, Woodgrain can accommodate many custom orders such as replacing a panel with glass.



*2-1/4" available in select species and styles.





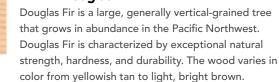


3: WOOD SPECIES

PRM — Primed

Woodgrain's multiple door configurations have a primed option to allow for a better paint finish and color match process for any project. Interior applications are produced with MDF veneer and panels for superior paintability. MDF Design Collection Router Carved doors are also available.

FIR — Douglas Fir



KPN — Knotty Pine

Knotty Pine is abundant in America. The wood has a rich display of knots that reflects the randomness and beauty of nature. The wood tends to be a honeytoned or straw color while the knots are generally reddish-brown.



PON — Ponderosa Pine

Ponderosa Pine is one of America's most abundant tree species. It has straight, uniform grain with minimal amounts of reddish-brown heartwood. The sapwood has wide growth bands, which are honeytoned or straw-colored.

RAD — Radiata Pine

Radiata Pine is a Premium-grown wood from Chile, New Zealand, and Australia. It has a distinctive grain pattern with a pale cream color. Radiata tends to be harder than other pine species and has fewer knots.



KAL — Knotty Alder

Knotty Alder grows in the Pacific Northwest and is a medium density hardwood with an even grain appearance. The wood is normally light brown with hues of red or peach. Its softer nature makes it easy to machine and receptive to stains and finishes.



MHG — Mahogany

Mahogany is characterized by its natural strength, proven durability, and a rich red color. Its straight grain is usually free of voids and pockets. Khaya Mahogany is the Woodgrain standard MHG door: range and mix of colors in door parts and components from light blonde to dark brown.



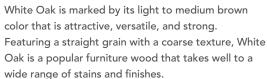
MPL — Maple**

Maple grows in the Eastern United States, offers a very fine grain and a white-ish color tinged with reddish brown.

OAK — Northern Red Oak

Hard and heavy, Oak grows mainly in the North Central United States. With a coarse texture and a straight, prominent grain, Oak accepts a broad range of stains and finishes.

WOK — White Oak**



POP — Poplar

Poplar grows in the Eastern United States. The colors of Poplar vary from brown to pale yellow to olive green. Over time, the green color will darken with exposure to sunlight and may turn brown. Poplar is a medium density hardwood, generally straight-grained with a fine, even texture.

*All species shown are clear coated.

**Available only through MN express ship. Not available in Fire Rated door configurations.

4: GLASS OPTIONS

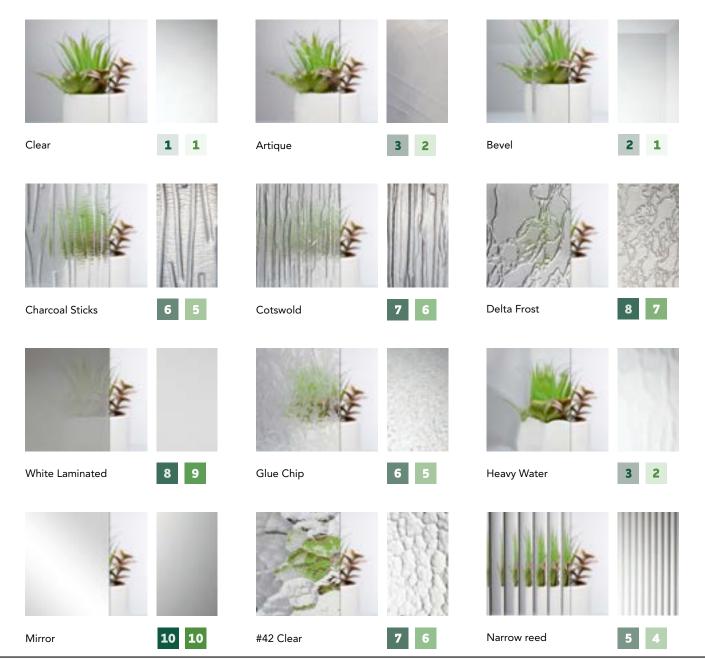
Woodgrain Doors offers 21 glass options to further customize your door. Choose from either a Clear Single Glazed or Insulated Low E glass type. Clear Single Glazed is a single piece of tempered glass whereas Low E Insulated is coated and insulated, which allows it to reflect radiant heat, making it a more energy efficient option.

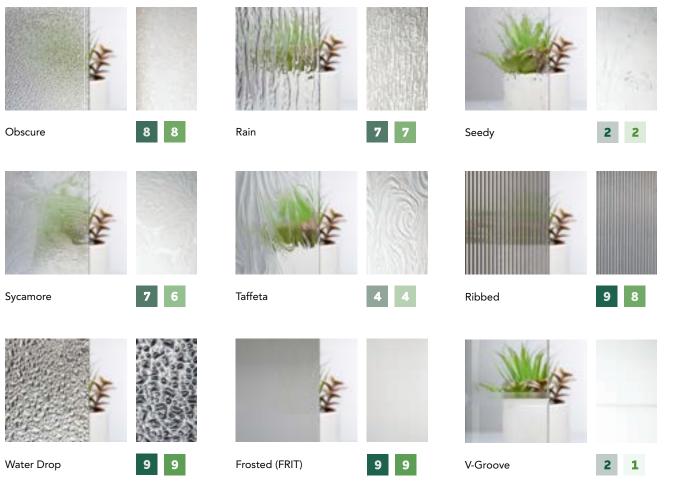
PRIVACY: 10 9 8 7 6 5 4 3 2 1

This indicates the amount of privacy that each glass profile allows through it; 1 being little privacy and 10 being full privacy.

LIGHT: 10 9 8 7 6 5 4 3 2 1

This indicates the amount of light that each glass profile allows through it; 1 being lots of light and 10 being no light.





Not all glass options are available in all models or species. *Certain glass patterns may look slightly different in large pane layouts. Our glass meets the following standards: ANSI Z97.1 and 16CFR 1201 C II.

5: CHOOSE YOUR DESIGN

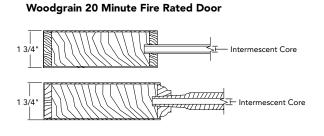
The following sections outline the different serices of doors grouped by interior and exterior and organized by type to help you find the door you need. Also take note of our specialty router carved series for interior doors as an economical and modern design for your door needs without sacrificing beauty strength and durability.

6: ADD-ONS AND CUSTOMIZATION

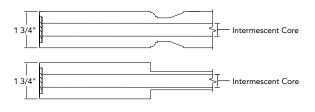
FIRE RATED & ALTERNATIVE PANELS

20, 60 and 90 Minute Fire Doors

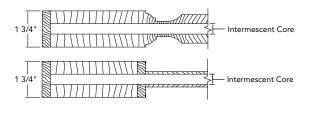
Woodgrain doors manufactures 20, 60 and 90 minute fire rated doors in 9 different species. We achieve these ratings by incorporating a special intumescent core into our 1-3/4" thick doors.



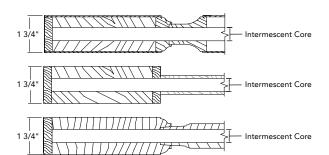
Woodgrain 90 Minute Fire Rated MDF Door



Woodgrain 60 Minute Fire Rated Door



Woodgrain 90 Minute Fire Rated Wood Door



DOOR SELECTION PROCESS

BARN DOOR CONFIGURATION

AVAILABLE MOUNTING HARDWARE

- 72", 84", and 96" tracks
- Rated up to 200 lbs.
- Handle options and connector piece available

Top Mount





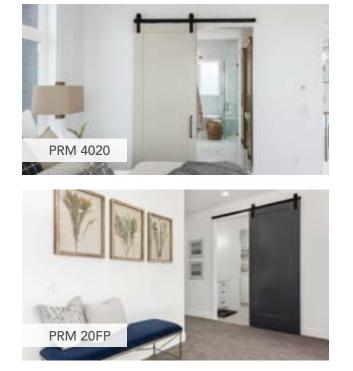
Shown in Black Finish

Shown in Black Finish



Both mounts also available in Nickel Finish

*Note: Any Woodgrain door can be used in barn door or "rolling door" application



DUTCH DOOR MODIFICATION



We offer a large selection of Dutch door styles that are designed and manufactured to be cut in half. **All Woodgrain doors are shipped as a full slab; we do not ship the door pre-cut.**

The door shop or door hanger would make the needed cuts to finish the Dutch door functionality. There are a number of different cuts that would achieve the look each individual can determine what works best for their needs.

ALTERNATIVE PANELS

DRY ERASE, MIRROR, AND MAGNETIC CHALKBOARD

Woodgrain offers these three options in the designs below:







20 FP

20 FP



INTERIOR DOORS

Backed by years of door expertise and craftsmanship, Woodgrain interior doors come in a wide range of designs and sizes to fit your style and space. No matter your choice, you can reply upon the quality that Woodgrain doors are renowned for when selecting your perfect door.



FLAT PANEL DESIGN COLLECTION MDF SASH DECORATIVE GLASS & UTILITY TRADITIONAL & CONTEMPORARY FRENCH LOUVER RAISED PANEL PLANK PANEL TRADITIONAL BARN





FLAT PANEL

SPECIFICATIONS

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- 3/8" panel; *5/8" panel available on 1-3/4" doors
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)
- Wood stile and rail components with MDF veneers and panels for superior quality painted finish

PANEL OPTIONS



SHAKER (4000 SERIES) PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

FLAT PANEL OVOLO (FP SERIES) PON, RAD, KPN, PRM, OAK, POP, FIR, MHG







20 FP 4020 PON, RAD, KPN, PRM¹, WOK, OAK, POP, KAL², FIR, MHG



102 FP 4102 PON, RAD, KPN, PRM¹, WOK, OAK, POP, KAL², FIR, MHG, MPL^{2,3}



103 FP 4103 PON, RAD, KPN, PRM¹, WOK, OAK, POP, KAL², FIR, MHG



103T FP 4103T PON, RAD, KPN, PRM¹, WOK, OAK, POP, KAL², FIR, MHG, MPL^{2,3}



106 FP 4106 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG, MPL³



107 FP 4107 PON, RAD, KPN, PRM¹, WOK, OAK, POP, KAL², FIR, MHG

4141

PON, RAD, KPN,

PRM¹, OAK, POP, KAL², FIR, MHG



108 FP 4108 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG, MPL³

INTERIOR /// FLAT PANEL



4109 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4112 PON, RAD, KPN, PRM¹, OAK, POP,

KAL², FIR, MHG

4129 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4131 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4133 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4158 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4802 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4803 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4831 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4833 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

1 Species is manufactured with MDF skins and panels.

- 2 Species only available in Shaker Sticking (4000 Series).
- 3 Species is only available from Express Ship Inventory in Minnesota.

RAISED PANEL

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)

PANEL PROFILES



3/4" PLK

KAL

9/16" DBH* PON, RAD, KPN, PRM¹



1-3/16" VIP PON, RAD, KPN, PRM¹, KAL, FIR, MHG

3/4" SCOOP BP OAK, POP



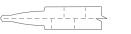
3/4" DBH KAL, FIR, MHG



1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG



1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG



1-1/4" SRR KAL

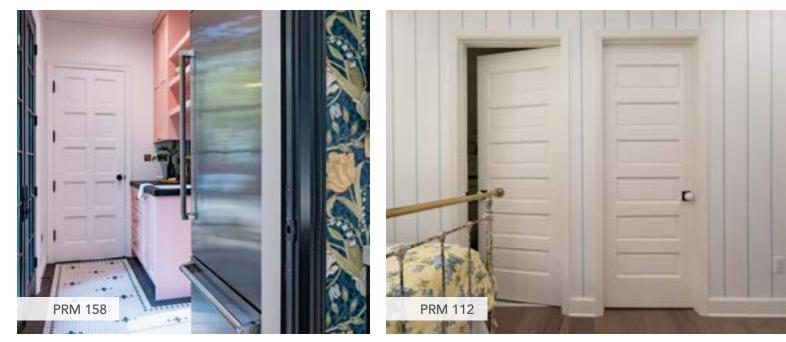


1-3/8" SRD KAL

STICKING OPTIONS

OVOLO PON, RAD, KPN, PRM, FIR, MHG





1 PRM in these designs is 5/8".



20 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



100 PON, RAD, KPN, PRM¹, OAK, POP,



102 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



103 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



103T PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



106 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG, MPL2



107 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



108 PON, RAD, KPN, PRM¹,OAK, POP, KAL, FIR, MHG, MPL2

109

PON, RAD, KPN, PRM1, OAK, POP, KAL, FIR, MHG



110 PON, RAD, KPN, PRM1, OAK, POP, KAL, FIR, MHG



112 PON, RAD, KPN, PRM1, OAK, POP, KAL, FIR, MHG



117 PON, RAD, KPN, PRM1, OAK, POP, KAL, FIR, MHG

129 PON, RAD, KPN, PRM¹, OAK, POP,

KAL, FIR, MHG



131 PON, RAD, KPN, PRM1, OAK, POP, KAL, FIR, MHG



133 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



141 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



PRM¹, OAK, POP, KAL, FIR, MHG



158 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



802 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG, MPL²



803 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

804 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



806 PON, RAD, KPN, PRM¹



820 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



822 PON, RAD, KPN, PRM¹



831 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



833 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

842 PON, RAD, KPN,

PRM¹, OAK, POP, KAL, FIR, MHG



849 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

1 Species is manufactured with MDF skins and panels.

2 Species is only available from Express Ship Inventory in Minnesota.

SASH DOORS

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses

Square, Arch, and Eyebrow Tops

Single Glazed Glass

PANEL OPTIONS





518 PON, RAD, KPN, PRM, OAK, POP, KAL



PON, RAD, KPN, PRM, FIR, MHG

PRM, OAK, POP,

KAL, FIR, MHG

PRM, OAK, POP,

KAL



PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG







PON, RAD, KPN,





563 PON, RAD, KPN, PRM¹, FIR, MHG



564 PON, RAD, KPN, PRM¹, FIR, MHG



567 PON, RAD, KPN, PRM¹, FIR, MHG



570 PON, RAD, KPN, PRM¹, FIR, MHG



571 PON, RAD, KPN, PRM¹, FIR, MHG



573 PON, RAD, KPN, PRM¹, FIR, MHG



574 PON, RAD, KPN, PRM¹, FIR, MHG

PON, RAD, KPN, PRM¹, FIR, MHG



811





572

PON, RAD, KPN, PRM¹, FIR, MHG

814 PON, RAD, KPN, PRM¹, OAK, POP, KAL



816 PON, RAD, KPN, PRM¹, OAK, POP, KAL



818 PON, RAD, KPN, PRM¹, OAK, POP, KAL



819 PON, RAD, KPN, PRM¹, OAK, POP,

KAL



KAL

851 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



813

KAL

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG



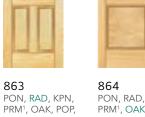
859 PON, RAD, KPN, 860 PON, RAD, KPN, PRM¹, OAK, POP, PRM¹, OAK, POP, KAL, FIR, MHG



861 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



862 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG





PON, RAD, KPN, PRM¹, OAK, POP, KAL

PON, RAD, KPN, PRM¹, OAK, POP, KAL

KAL, FIR, MHG

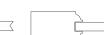
863

FRENCH DOORS

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 1'6" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- Single Glazed Glass
- See pages 10 and 11 for Glass Options

STICKING OPTIONS





PON, RAD, KPN, PRM, OAK, POP, FIR, MHG





4517 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

608/4608

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG



Shaker

species

(4000 Series)

Available in all wood

4517A PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



PRM, OAK, POP, KAL, FIR, MHG





PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



607W/4607W

PON, RAD, KPN,

PRM, OAK, POP,

604W/4604W 605/4605 PON, RAD, KPN, PON, RAD, KPN, PRM, OAK, POP, PRM, OAK, POP, KAL, FIR, MHG KAL, FIR, MHG

609/4609 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

605W/4605W PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



610/4610 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

606W/4606W PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

620

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG





622
PON, RAD, KPN
PRM, OAK, POP
KAL, FIR, MHG



PRM 628

TRADITIONAL



624 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



690 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



840 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



PRM, OAK, POP, KAL, FIR, MHG, MPL²



PON, RAD, KPN, PRM, OAK, POP, FIR, MHG

691

845

PON, RAD, KPN, PRM, OAK, POP,

KAL, FIR, MHG



PON, RAD, KPN, PRM, OAK, POP, FIR, MHG

626 PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG



846 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



627 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG, MPL²



824 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



847 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



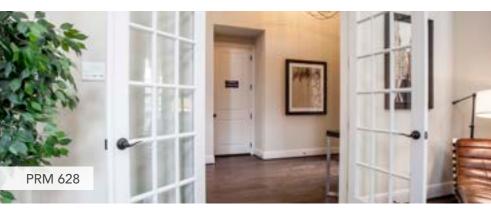
628 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



825 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



848 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



1 Species only available in 1-3/8" thickness.

2 Species is only available from Express Ship Inventory in Minnesota.



PON, RAD, KPN, PRM, OAK, POP



634

827 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



636

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG

836 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



DECORATIVE GLASS D UTII ITY А

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Clear V-Groove Single Glazed Glass
- Frosted Silk Screen Glass





PRM 652

100

Laundry

Ś

650

⋒

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG

380 TOP PON, RAD, KPN, PRM, KAL, FIR

380 BTM PON, RAD, KPN, PRM, KAL, FIR



381 MID PON, RAD, KPN, PRM, KAL, FIR

670

PON, RAD, KPN, PRM, OAK, POP,

KAL, FIR, MHG

Pantry

E.

652

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG



381 OUT PON, RAD, KPN, PRM, KAL, FIR

672 PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG

Wino Tellar

1-35

653

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG



4380 PON, RAD, KPN, PRM, KAL, FIR



4381 PON, RAD, KPN, PRM, KAL, FIR

8'0" DOOR Decorative Glass Doors are available in 8'0" with wood panel options in all species.

ILLUSTRATION OPTIONS

650 Laundry







651 Pantry













8'0" DOOR Utility Doors are available in 8'0" with wood panel options in all species.

* Not all sizes are available in all options.

651

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG

PLANK PANEL

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Taper Block Sticking •
- 20, 60, 90-minute fire rated available • (available on 1-3/4" only)



20 PLK

KAL

180

PON, RAD, KPN,

PRM, KAL, FIR



102 PLK PON, KPN, PRM¹, KAL

181

PON, RAD, KPN,

PRM, KAL, FIR





182 PON, RAD, KPN, PRM, KAL, FIR



820 PLK

KAL

183 PON, RAD, KPN, PRM, KAL, FIR

184 PON, RAD, KPN, PRM, KAL, FIR



185 PON, RAD, KPN, PRM, KAL, FIR



186 PON, RAD, KPN, PRM, KAL, FIR

STICKING OPTIONS



PON, KPN, PRM, KAL

PANEL PROFILES







1-1/8" SRP KAL



KAL





11/16" SF BVG PON, KPN, PRM



1-1/8" SRB KAL



1 Species is Primed Pine unless otherwise noted.

LOUVER DOORS

Specifications

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- "W" models available with 11" bottom rail for ADA compliance

Panel Options





9/16" DBH

1-3/16" VIP PLK

RAD, PRM

RAD, PRM

3/4" Scoop BP POP, OAK





1-3/16" VIP BVG RAD, PRM

Standard Louver



730

732 PON, RAD, PRM¹, PON, RAD, PRM¹, OAK, POP, FIR OAK, POP, FIR



733 PON, RAD, PRM¹, FIR



742 PON, RAD, PRM¹, OAK, POP, FIR



782 PON, RAD, PRM¹, OAK, POP, FIR



1-3/16" Standard Louver

False Standard Louver

PON, RAD, PRM¹

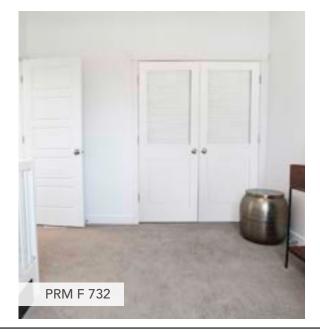




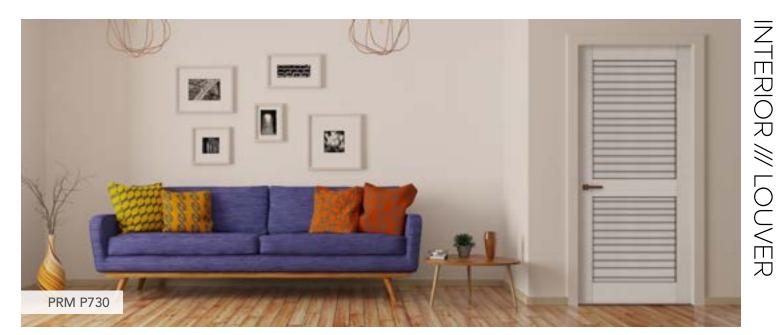
F 742 PON, RAD, PRM¹



F 782 PON, RAD, PRM¹



1 Species is manufactured with MDF skins and panels



Premium Wide Louver



P 730 RAD, PRM¹, OAK, POP, FIR



P 732 RAD, PRM¹, OAK, POP, FIR P 742 PON, RAD, PRM¹, OAK, POP, FIR



P 782 PON, KPN, RAD, PRM¹, OAK, POP, FIR



2-1/4″ Premium Louver



Premium Wide False Louver



BIFOLD DOORS SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 6'0" widths
- 1-3/8" thicknesses .
- Square and Arch Tops .

PREMIUM LOUVER SPECIFICATIONS:

- 1-3/8" thickness
- 2-1/4" stiles with full scale rails

PREMIUM PANEL OPTIONS

9/16" RP PON, RAD, KPN, PRM

3/8" Flat PON, RAD, OAK, POP, KAL, FIR, MHG

OAK, POP

9/16" DBH PON, RAD, KPN, PRM 11/16" SF PLK PON, RAD, KPN

3/4" PLK KAL



1-3/16" VIP PLK PON, RAD, KPN, FIR, MHG



3/4" DBH KAL, FIR, MHG



1-3/16" VIP PON, RAD, KPN, FIR, MHG

11/16" SF BVG PON, RAD, KPN



PON, RAD, KPN, FIR, MHG





PREMIUM SERIES

RAISED PANEL



100 PON, RAD, KPN, PRM¹



106 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG, PRM¹, OAK, POP, KAL, FIR, MHG MPL³



107 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

LOUVER





PON, RAD, PRM¹





103

108 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG, MPL³

109 802 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

MPL³



FLAT PANEL

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL², FIR, MHG

822 PON, RAD, KPN, PRM¹, OAK, POP, PRM¹ KAL, FIR, MHG,



PON, RAD, KPN,

POP * 2-1/4" wide slat

RAD, PRM¹, OAK, POP

P 733*

RAD, PRM¹, OAK, POP

PLANK PANEL



106 PON, KPN, KAL



PON, KPN, KAL



103 FP/4103 PON, RAD, KPN, PRM¹, OAK², POP, KAL², FIR, MHG



106 FP/4106 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG, PON, RAD, KPN, PRM¹, OAK², POP², MPL³ FIR, MHG, MPL³



107 FP/4107 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG





PON, RAD, PRM¹, OAK, POP



PREMIUM LOUVER



P 732*

103T FP

4103T

MDF ROUTER CARVED

PREMIUM ROUTER CARVED MDF DOORS

Woodgrain's Design Collection MDF Doors are made of medium density fiberboard (MDF) and include both 1-3/8" and 1-3/4" doors available in panel, bifold and fire-rated doors. Design Collection MDF doors offer infinite design options by combining cutting edge technology and quality craftsmanship. Woodgrain uses its well-honed techniques from decades of wood door manufacturing to build a better door.

DESIGN COLLECTION MDF DOORS OFFER:

- Exceptionally smooth surface for excellent paint adhesion
- Unlimited design options, including most graphics and text
- Resists shrinkage, expansion, or warping
- Environmentally friendly
- SureEdge design

DESIGN COLLECTION MDF DOORS WITH EXPANDED POLYSTYRENE (EPS) CORE OFFER SEVERAL ADVANTAGES:

- 40% lighter than the standard 2'6" x 6'8" MDF door
- Easier to handle and hang
- Exerts less stress on the hinges
- Improve sound transmission properties
- Bifold doors available



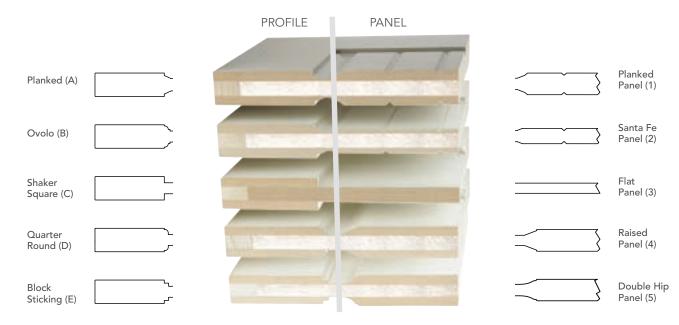




20, 60, 90-minute fire rated available.

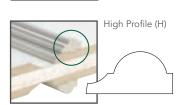
PROFILE AND PANEL OPTIONS

Mix and match any of our five profile options or two raised moulding options.



RAISED MOULDING

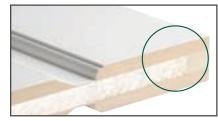






THE SUREEDGE ADVANTAGE:

SureEdge solid wood edge band is a feature in each MDF door. Installed in each stile the SureEdge system allows maximum screw holding power and ease of hinge mortising.





SureEd



SureEdge



Precision Routing Technology provides crisp lines

MODERN MDF ROUTER CARVED

SPECIFICATIONS

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths

- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)



MDF ROUTER CARVED DOORS

SPECIFICATIONS

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths

- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)















5730 PRM 5731 PRM



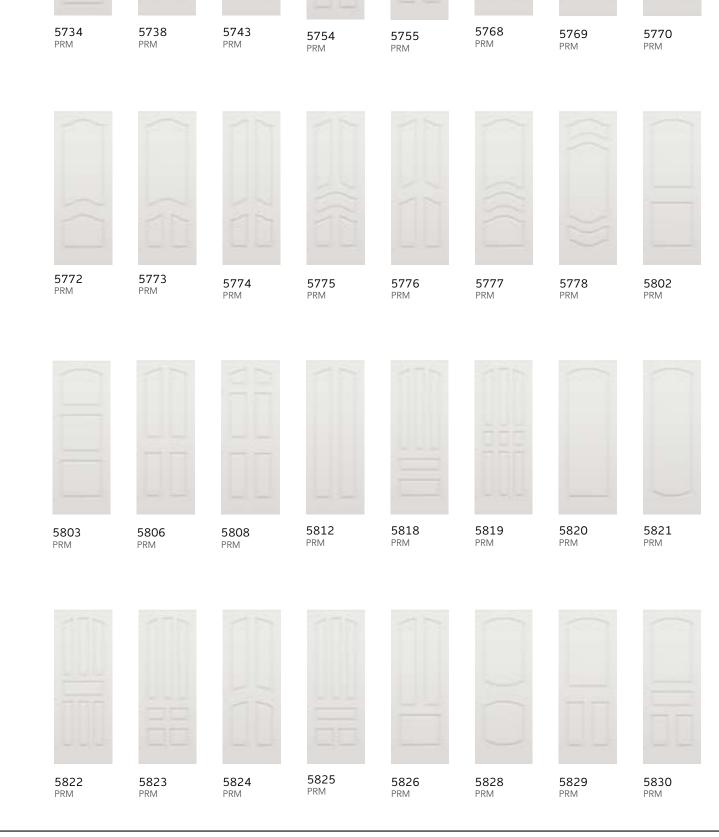
5553 PRM



5732 PRM



5726 PRM 5727 PRM 5728 PRM 5729 PRM









EXTERIOR DOORS

Woodgrain offers a wide array of custom exterior door products that are both on trend and cost-effective. Hundreds of exterior wood door styles are available with 9 wood species to choose from and an additional 21 glass options you are certain to get exactly what you want. Designs are offered in contemporary, craftsman, colonial, and many more styles. Woodgrain exterior doors are made specifically for you to compliment the look of any home and is sure to increase curb appeal.



TYPES OF EXTERIOR DOORS

SASH CRAFTSMAN FRENCH FLAT RAISED





SASH DOORS

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness

PANEL OPTIONS



9/16" RP PON, RAD, KPN,PRM



1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG



1-3/16" VIP PON, RAD, KPN, FIR, MHG



1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG



3/4" DBH FIR, MHG

1-3/8" SRR

KAL

• Square, Arch and Eyebrow Tops

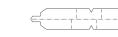
block sticking

Single Glazed and Insulated Low E Glass

KAL raised panel doors have tapered



3/4" DBH PLK FIR, MHG



1-3/8" SRP KAL

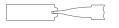


3/4" DBH BVG

FIR, MHG

1-3/8" SRD KAL

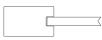
STICKING



Tapered SRR KAL

Tapered SRP

S



SHAKER (4000 SERIES) PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



6000 SERIES PON, RAD, KPN, PRM, OAK, POP, FIR, MHG



FLAT PANEL OVOLO (6000 FP SERIES) PON, RAD, KPN, PRM, OAK, POP, FIR, MHG



512 / 6512 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



513 / 6513 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



515 / 6515 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG



516 / 6516 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



518 / 6518 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



551 / 6551 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



558/6558 PON, RAD, KPN, PRM¹, FIR, MHG



561/6561 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



562/6562 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



563/6563 PON, RAD, KPN, PRM¹, FIR, MHG



567/6567

PON, RAD, KPN,

PRM¹, FIR, MHG



4517 RAD, FIR, MHG



4517A RAD, FIR, MHG



PRM¹, FIR, MHG



PON, RAD, KPN,

PRM¹, FIR, MHG

572/6572 PON, RAD, KPN, PRM¹, FIR, MHG



573/6573 PON, RAD, KPN, PRM¹, FIR, MHG, KAL,



596/6596 PON, RAD, KPN, PRM¹, FIR, MHG



598/6598 PRM¹, FIR, MHG

818/6818

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG



PON, RAD, KPN,



PON, RAD, KPN, PRM¹, FIR, MHG



844/6844 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

615/6615 812/6812 PON, RAD, PRM¹, PON, RAD, KPN, PRM¹, KAL, FIR, FIR, MHG MHG

851/6851

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG



859/6859 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



813/6813 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



861/6861 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



581/6581

KAL

PON, RAD, KPN,

PRM¹ FIR, MHG,

814/6814 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



862/6862 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



816/6816 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



2045/6045 FIR, MHG

1 Species is primed pine unless otherwise noted.

CRAFTSMAN DOORS

SPECIFICATIONS

- 6'8", 7'0" & 8'0" heights
- 2'0" to 3'0" widths •
- 1-3/4" thickness •
- Square and Arch Tops •
- All 8/0 doors will have additional • glass rows. (6/8 configuration available in 8/0 as custom)
- **Raised Panel**
- Flat Panel
- Insulated Low E Glass
- KAL raised panel doors have tapered block sticking

DENTIL SHELF OPTION

KAL, FIR, MHG

* MDO exterior rated core

PANEL OPTIONS

3/4" DBH FIR, MHG



3/4" DBH BVG FIR, MHG



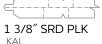
FIR, MHG



1-3/16" VIP PLK FIR, MHG

1 3/8" SRR KAL





STICKING OPTIONS

KAİ







Tapered SRR KAİ

Tapered SRP Flat Panel Ovolo (6000 FP SERIES)* FIR, MHG



SHAKER (4000 Series)* FIR, KAL, MHG

6000 SERIES PON, RAD, KPN, PRM, FIR, MHG



¹ Species is primed pine unless otherwise noted



6526/4526

KAL, FIR, MHG



6529/4529

KAL, FIR, MHG



6532/4532

KAL, FIR, MHG



KAL, FIR, MHG



FIR, MHG







6538/4538 KAL, FIR, MHG

6539/4539 FIR, MHG





6550/4550 KAL, FIR, MHG

6552/4552 KAL, FIR, MHG



6554/4554 KAL, FIR, MHG



FIR, MHG



6556/4556 6557/4557 FIR, MHG KAL, FIR, MHG



6826/4826 KAL, FIR, MHG



KAL, FIR, MHG

6829/4829



6832/4832 KAL, FIR, MHG

6834/4834 KAL, FIR, MHG



6835/4835 FIR, MHG

6837/4837 FIR, MHG



6839/4839 FIR, MHG



6850/4850 KAL, FIR, MHG



6852/4852 KAL, FIR, MHG





6854/4854 6855/4855 KAL, FIR, MHG KAL, FIR, MHG



6856 / 4856 6857 / 4857 KAL, FIR, MHG KAL, FIR, MHG





¹ Species is primed pine unless otherwise noted.

6853 / 4853

FIR, MHG

GLASS & TDL DOORS

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights •
- 2'0" to 3'0" widths •
- 1-3/4" thicknesses •
- Square and Arch Tops •
- Single Glazed and Insulated Low E Glass •











603/6603 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

604/6604 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

MHG

605/6605 PON, RAD, KPN, PRM¹, KAL², FIR,

620/6620 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG MHG

624/6624 625/6625 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, PRM¹, KAL, FIR, MHG



626/6626 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



627/6627 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



MHG

MHG

630/6630 PON, RAD, KPN, PRM¹, KAL, FIR,



636/6636 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

690/6690 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



MHG

824/6824 PON, RAD, KPN, PRM¹, KAL, FIR,



836/6836 PON, RAD, KPN, PRM¹, KAL, FIR,



840/6840 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



845/6845 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



846/6846 847 / 6847 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, PRM¹, KAL, FIR, MHG MHG



848/6848 MHG



PON, RAD, KPN, PRM¹, KAL, FIR,



PLANK PANEL DOORS

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thicknesses

PANEL OPTIONS





1-3/16" VIP BVG PON, RAD, KPN, PRM,

1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG

1-3/8" SRP KAL



1 3/8" SRB KAL

FIR, MHG



20 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



102 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



802 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



820 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



1 Species is primed pine unless otherwise noted.

• Square and Arch Tops

• Fire Rated Available

RAISED PANEL DOORS

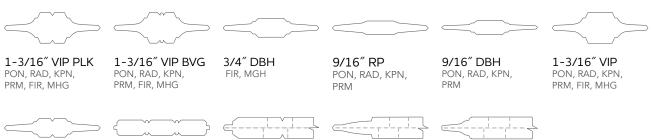
SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths •
- 1-3/4" thickness •
- Square, Arch and Eyebrow Tops •

FIR, MHG

20, 60, 90-minute fire rated available

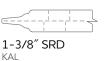
PANEL OPTIONS



3/4" DBH PLK FIR, MHG

3/4" DBH BVG 1-3/8" SRP KAL









20 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



100 PON, RAD, KPN, PRM¹



102

MHG

PRM¹, KAL, FIR,

103 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, MHG



106 PON, RAD, KPN, PRM¹, FIR, MHG



107 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



108 PON, RAD, KPN, PRM¹, FIR, MHG



109 PON, RAD, KPN, PRM¹, FIR, MHG



PON, RAD, KPN, PRM¹, FIR

131 PON, RAD, KPN, PRM¹, FIR, MHG



PON, RAD, KPN, PRM¹, FIR, MHG



804 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, PRM¹, FIR, MHG

802



806 PON, RAD, KPN, PRM¹



820 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



822 PON, RAD, KPN, MHG, PRM¹

831 PON, RAD, KPN, PRM¹, FIR, MHG



833 PON, RAD, KPN, PRM¹, FIR, MHG



1 Species is primed pine unless otherwise noted.

DOOR SIDELITE

SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 0'10" to 1'6" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Single Glazed and Insulated Low E Glass (1-3/4" only)

PANEL OPTIONS





1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG

1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG

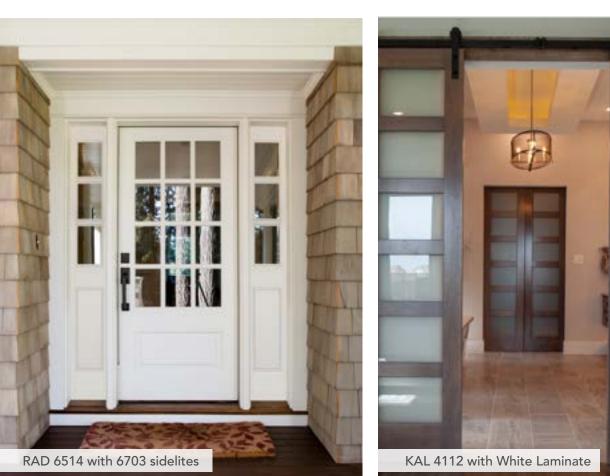
1-3/8" SRR KAL



1-3/8" SRP KAL



KAL







MHG¹

1701/6701 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹





1710/6710

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹

1704 / 6704 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1711/6711

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹

1705/6705 PON, RAD, KPN, PRM², KAL¹, FIR, MHG

1712/6712

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹



1713/6713

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹

1706 / 6706

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹



1707 / 6707

PON, RAD, KPN, PRM², KAL¹, FIR,







MHG¹







1714/6714 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1807/6807

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹



1708/6708

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹

1709 / 6709

PON, RAD, KPN,

PRM², KAL¹, FIR,

MHG¹

1801/6801 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹



1803/6803



MHG¹

1804/6804 PON, RAD, KPN, PRM², KAL¹, FIR, MHG

MHG

1806/6806 1805/6805 PON, RAD, KPN, PRM², KAL¹, FIR,



1892/6892 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1 Species only available in 1-3/4" thickness. 2 Species is primed pine unless otherwise noted. Not all sizes are available in all options.



1808/6808 PON, RAD, KPN, PRM², KAL¹, FIR, MHG

1810/6810 PRM², KAL¹, FIR, MHG

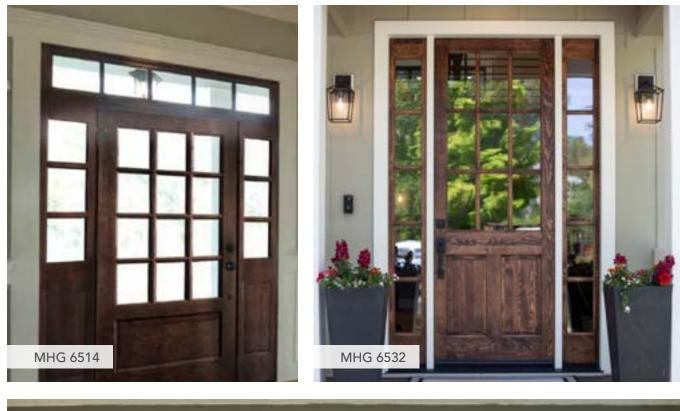
PON, RAD, KPN,

1849/6849 PON, RAD, KPN, PRM², KAL¹, FIR, MHG



PON, RAD, KPN, PRM², KAL¹, FIR, PRM², KAL¹, FIR, MHG







DOOR TRANSOMS

SPECIFICATIONS

- 1-3/8" and 1-3/4" thicknesses
- Custom width and height configurations
- Single Glazed and Insulated Low E Glass (1-3/4" only)



1 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



2 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



3 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



4 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



5 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



6 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



7 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



8 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



9 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



10 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹

¹ Species only available in 1-3/4" thickness.

CARE & MAINTENANCE

PREPARATION FOR FINISHING

- 1. When staining, a wood conditioner or sander/sealer must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.)
- 2. Fir doors should be surface treated with acetone product in advance of wood conditioner.
- 3. Before applying the first coat of finish, thoroughly sand the entire surface of the door with 180 grit sandpaper. This crucial step helps remove handling marks, fingerprints, fiber pop, natural grain raise, possible water or liquid marks (if exposed during shipping or while on the job-site during the construction phase) and evenly prepares open wood pores to help produce a more uniform finish.
- 4. Panels and TDL bars float and may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components to align. Use caution not to damage the door or components during this process.
- 5. Clean the door thoroughly with a cloth after sanding to remove all dust or foreign material. Avoid using compressed air to blow off the door as moisture or oil in the air may cause spotting. Avoid using caustic or abrasive cleaners.
- 6. Hang the door before finishing it, then remove it to finish properly. Doors stored in stable climate controlled area and should be finished within 72 hours on home site

EXTERIOR FINISHING: STAIN-AND-CLEAR FINISH

When staining, a wood conditioner must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.) The first coat of stain may be a stain-and-sealer, a combination of stain-and-sealer which colors the door and seals the surface. It is available in a wide range of colors. (Dark color finishes should not be used on doors exposed to prolonged direct sunlight, as some expansion and contraction of door parts may occur. See warranty for detail.) The stain-and-sealer should have an alkyd-resin base. Under no circumstances should a lacquer-based toner or any other lacquer-based finish be used on exterior doors. The second and third coats (two top coats minimum) may be a solvent-borne (oil-base, alkyd resin-base, polyurethane resin-base) or a water-borne (latex resin-base) clear finish. On doors that are glazed, the finish used should flow from the wood slightly onto the glass. This will provide assurance against water leakage and protect the glazing compound from drying out.

All stain-and-clear finishes will perform better if protected from the direct effects of sunlight and weathering, and refinishing will not be required as frequently. In areas of high exposure to sunlight and weather, a marine grade topcoat is recommended. It is suggested best practice to only install Woodgrain exterior doors under an adequate overhang of the length of the doors. An adequate overhang depends on the typical weather conditions of the site where the building is located. This means an overhang of 50% of the height of the doorway in Northern or Eastern exposures. For doors painted or stained dark colors and/or severe exposure, extreme Southern, Southwestern, and Western exposures the overhang must equal the height of the doorway. When finishing doors be sure to finish all six sides, including all faces and edges.





INTERIOR FINISHING

STAIN-AND-CLEAR FINISH

When staining, a wood conditioner must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.) A solvent-borne finish system is recommended for interior doors and may be a lacquer-based system. For best performance, a minimum of two clear top coats should be used over stains. All six sides of the door must be properly sealed for the warranty to apply. Woodgrain Doors have plastic film protection on the glass, removal of plastic film protection immediately after applying the finish is required. Failure to remove the plastic film at this time may cause harm to the glass and will create difficulty in removing the film at a later time. Do not use razor blades or sharp objects to remove the film or clean the glass. These items will scratch the glass.

PAINTED FINISH

Apply 2-3 coats of either oil-base or latex resin-base paints over 1-2 coats of an oil-base primer. PRM with MDF veneer & panels or MDF router carved recommend for ANY painted door application. (Latex or water base primer may contribute to raised grain and require extra sanding to achieve a smooth finish.) All finishes should be applied in accordance with the manufacturer's instructions. All six sides of the door must be properly sealed for the warranty to apply.

CAUTION

Woodgrain doors cannot evaluate all the available paints and stains, nor customers' specific application requirements. Therefore, we do not recommend painting wood veneer doors. Painting wood veneered doors can result in the veneers delaminating due to excessive moisture in the various paint applications. Woodgrain does recommend painting our engineered MDF stile and rail door which is designed just for painting. Please see your sales representative for details.

Your paint dealer should know of suitable finish systems that give satisfactory results in your region. It is highly recommended that top quality finishes be selected, and the application instructions on the container are followed explicitly.

Please do not use metal objects, (razor blades, etc.) to remove caulking compound or paint and varnish residue. It is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

WOODGRAIN DOORS WITH GLASS

Plastic film protection on the glass should be removed immediately after applying the finish. Failure to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass while cleaning it. Glass that is scratched due to cleaning is not covered by the warranty. The film should be removed by scoring edges carefully under sticking or profile edge and peeling off by hand. Doors with multiple panes of glass scratched are not the result of manufacturer defect. SOP instructions for film removal available on request. Use caution when painting/staining muntin bars and sticking as excess paint or stain may bleed behind muntins and be visible after drying.

GLASS CLEANING & CARE GUIDELINES

DO:

- Clean glass when dirt and residue appear
- Exercise special care when cleaning coated glass surfaces
- Avoid cleaning tinted and coated glass surfaces in direct sunlight
- Start cleaning at the upper level of glass and continue to lower levels
- Soak the glass surface with clean water and soap solution to loosen dirt and debris
- Use a mild, non-abrasive commercial window cleaning solution
- Use a squeegee to remove all of the cleaning solution
- Dry all cleaning solution from window gaskets, sealants, and frame
- Be aware of and follow the glass supplier's specific cleaning recommendations
- Prevent conditions that can damage the glass

DON'T:

- Don't use scrapers of any size or type for cleaning glass
- Don't allow dirt and residue to remain on glass for an extended period of time
- Don't begin cleaning glass without knowing if a coated surface is exposed
- Don't clean tinted or coated glass in direct sunlight
- Don't allow water or cleaning residue to remain on the glass or adjacent materials
- Don't begin cleaning without rinsing excessive dirt and debris
- Don't use abrasive cleaning solutions or materials
- Don't allow metal parts of cleaning equipment to contact the glass
- Don't trap abrasive particles between the cleaning materials and the glass surface
- Don't allow other trades to lean tools or materials against the glass surface
- Don't allow splashed materials to dry on the glass surface

FITTING & HANGING

- 1. Immediately after cutting and fitting (before hanging), seal all cut surfaces and ends of the door with an effective quality sealer. See exterior and interior finishing recommendation for complete instructions.
- 2. Prior to exterior exposure, doors should be finished with the complete finish system.
- 3. When hanging a door, allow adequate clearance for swelling of the door or frame in damp weather. Allow approximately 3/16" clearance for swelling when the door is installed in fully dry conditions. Jambs must be plumb.
- 4. Do not cut doors down in height by more than 2-9/16" (13/16" maximum from the top, 1-3/4" from the bottom). Care should be taken in cutting doors down in width (maximum 1/8" each side) to avoid exposing engineered core. Use sharp fine tooth saw for trimming ends of doors.
- 5. Caution must be used to avoid impairing the strength of the door when fitting for locks. Allow at least 1" of wood back of mortise.
- 6. Use three hinges on doors up to 7' in height and four hinges on doors over 7'. Hinges must be set in a straight line to prevent distortion.
- 7. Multi-point locking systems are recommended for exterior doors 7' and taller.
- 8. Jambs and stops must be set square and plumb.
- 9. For best performance, any exterior door should be installed under an overhang equal to the height of the door.
- 10. To minimize heat loss and save energy, use weatherstripping.
- 11. Do not use metal objects, (razor blades, etc.) to remove caulking compound or paint and varnish residue, it is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

STORING & HANDLING

- 1. Do not walk on any door units. Some units contain glass.
- 2. Avoid leaving unfinished doors in direct sunlight. Prolonged exposure to direct sunlight will discolor the wood and bake on the plastic film which protects the glass during the finishing process.
- 3. Avoid dragging doors across one another.
- 4. Keep doors clean.
- 5. Store doors flat on a level surface in a dry, well ventilated interior space.
- 6. Doors should be conditioned to the average prevailing relative humidity of the locality before hanging. This generally takes 48 to 72 hours.
- 7. Doors should be delivered to the building site only after the concrete, plaster, stucco, drywall work and paint are completely dry.
- 8. Doors should not be subject to abnormal heat, dryness or humidity for prolonged periods. Avoid sudden changes such as forced heat to dry out a building.
- 9. Doors must be finished immediately upon delivery to the job site.
- 10. If the doors are to be stored on the job site, the entire door including top and bottom edges must be sealed with a clear or pigmented based sealer to prevent moisture absorption. All six sides of the door must be properly sealed for the warranty to apply.



MAINTENANCE

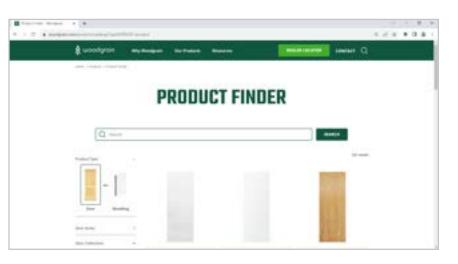
Your Woodgrain door has been handcrafted to last for years to come. But, like any fine piece of furniture, its finish will require periodic maintenance to keep it looking great and provide proper protection against the elements. Regular finish maintenance is also a requirement of the warranty that is included with every Woodgrain door.

Here are some signs to watch for that may indicate it is time for maintenance:

- Hairline cracks in the top coat of finish.
- Changes in the color of the finish.
- Changes in the texture of the finish, such as flaking or scaling.
- Dullness or chalkiness in the finish.

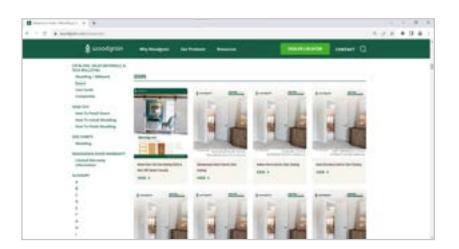
If you live in a severe climate or your entry receives a lot of direct sunlight from a southern or western exposure, you will want to examine your door's finish often. Depending on these conditions, you may also need to refinish the door more frequently. See full warranty at: https://www.woodgrain.com/woodgrain-doors-warranty/

ONLINE RESOURCES:



EXPLORE FULL PRODUCT OFFERING ON WEBSITE:





FIND THE LATEST WOODGRAIN DOOR LITERATURE:





VISIT OUR BLOG FOR MORE DOOR CARE RESOURCES AND DESIGN INSPIRATION:



EXPLORE THE MOULDING COLLECTIONS & THE DOORS THEY PAIR WELL WITH ON WOODGRAIN.COM.

CLASSIC COLONIAL

FEATURED DOOR DESIGNS

OAK 131







MOLDING F		
	45	
<u> </u>	47	
	51	
	444	
	356	
	618	
	620	
	390	

MOLDING PROFILES:						
	45	Crown	9/16" x 5-1/4"			
<u> </u>	47	Crown	9/16" x 4-5/8"			
	51	Crown	9/16" x 3-1/4"			
	444	Casing	11/16" x 3-1/2"			
	356	Casing	11/16" x 2-1/4"			
	618	Base	9/16" x 5-1/4"			
	620	Base	9/16" x 4-1/4"			
	390	Chair Rail	11/16 x 2-5/8"			



PRM 5132



TIMELESS CRAFTSMAN FEATURED DOOR DESIGNS



MOLDING PROFILES:

	WCR525	Crown	3/4" x 5-1/4"
\sim	WCR425	Crown	11/16" x 4-1/4"
	931M	Header	1-1/4" x 5-5/16"
	45E2	Casing	11/16" x 4-1/2"
	35E2	Casing	11/16" x 3-1/2"
	25E2	Casing	11/16" x 2-1/2"
	75E1	Base	11/16" x 7-1/2"
	65E1	Base	11/16" x 6-1/2"

VICTORIAN ELEGANCE MOLDING PROFILES

OAK 103T

OAK 102

FEATURED DOOR DESIGNS

OAK 131



PRM 5132



MOLDING PROFILES.					
<u> </u>	1868	Crown	15mm x 5"		
	562	Crown	1-1/8" x 7-1/4"		
	1711	Casing	13/16" x 5-1/2"		
	1646	Casing	7/8" x 3-1/4"		
	5163	Base	9/16" x 5-1/4"		
	5180	Base	9/16" x 5-1/4"		
	W300	Chair Rail	1-1/16" x 3"		
	1217	Panel Mould	1/2" x 1-1/2"		





CALMING COASTAL FEATURED DOOR DESIGNS

PRM 5261

OAK 4606W

MOLDING PROFILES:

75 Crown 9/16" x 1-5/8" 60 9/16" x 1-3/4" Crown 85 9/16" x 1-3/4" Crown 1x4 Casing $3/4'' \times 3-1/2''$ 3/4" × 7-1/4" 1x8 Base 11/16" x 7/8" 1207 Base Cap 106 Quarter Round 11/16" x 11/16" Ľ 4275 Panel Mould 1-1/16 x 1-5/8"

OAK 733

PRM 5000







DIGITAL RESOURCES

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